

Mining for Energy Efficiency – Unlocking the Power of Data

Peak Performance: An Express Summit Series on High Performance Buildings
BUILDEX Express
Thursday November 3rd, 2016 11:00 am to 12:00 pm

Introductions



saving you energy

Prism Engineering provides consulting services to address technical, behavioural and organizational aspects of Energy Management

We design and implement cost effective approaches to address comfort, efficiency and reliability.

Our Work By the Numbers

We've had the privilege of serving our clients since 1990:



Introduction to your Presenter



Robert Greenwald

25 years of energy management experience, including:

- developing **strategic energy plans**,
- determining **energy savings opportunities**, designing building upgrades, setting up energy monitoring programs,
- acting as an **Energy Coach**, and
- supporting **cultural change** through training and engagement programs.

Robert has a genuine passion for training and has facilitated over 200 energy management workshops.

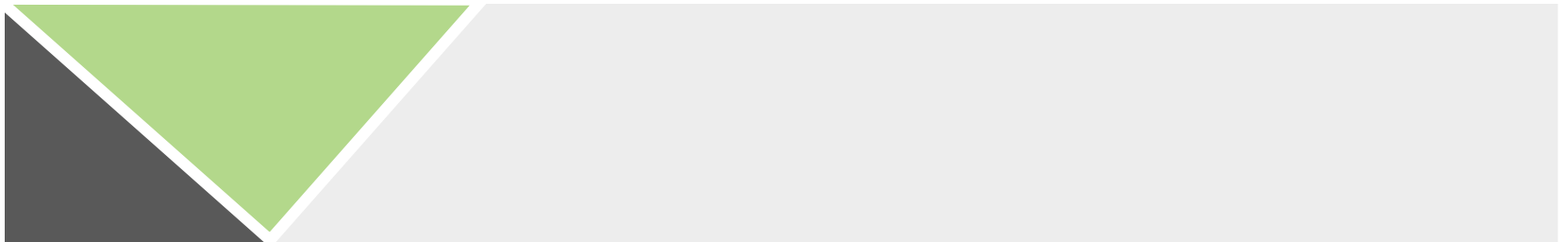


Objective

Optimize HVAC Operations

METHODOLOGY:

Use analytics on data available from our building control system (DDC) to drive action



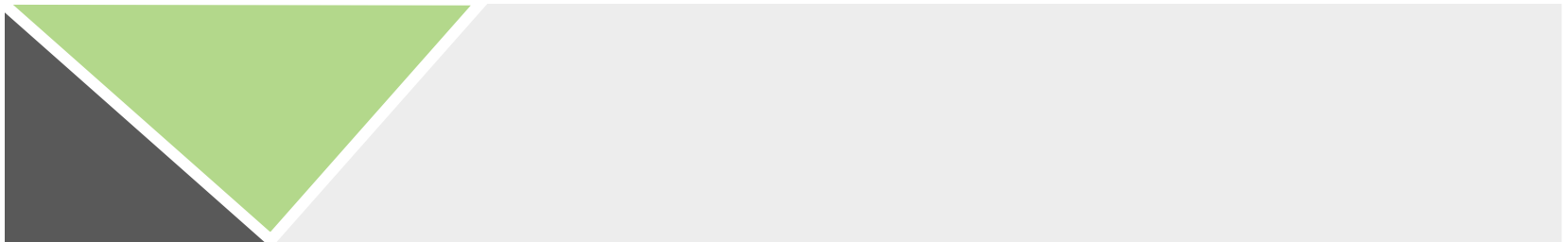
Agenda



1. Traditional Approach: Using Trend Logs
2. Enhanced Analytics to Understand Operations
 - Find savings
 - Commission new equipment
 - Identify O&M issues
3. Verify Equipment Efficiency
4. Use Energy Information to flag opportunities
5. Automated Fault Detection (FDD)

7 “Situations” will be presented demonstrating these approaches

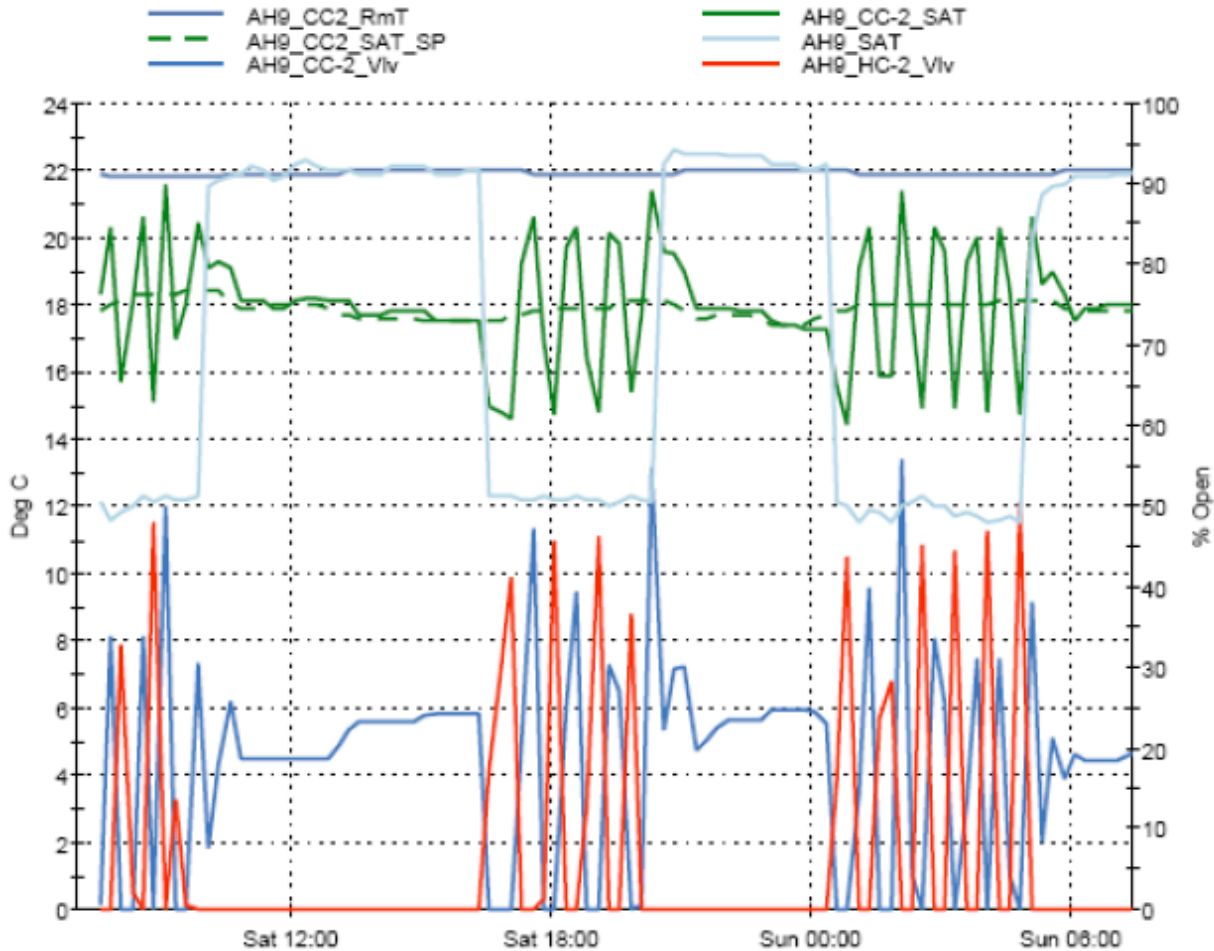
TRADITIONAL DATA ANALYTICS TO TROUBLESHOOT: TREND LOGS



Can be Applied to Most Sequence of Operations

- Feedback and Reset Temperatures
- Feedback and Reset Static Pressure
- Damper controls
- Simultaneous Heating and Cooling
- Shut down pumps
- Optimize VAV Operation

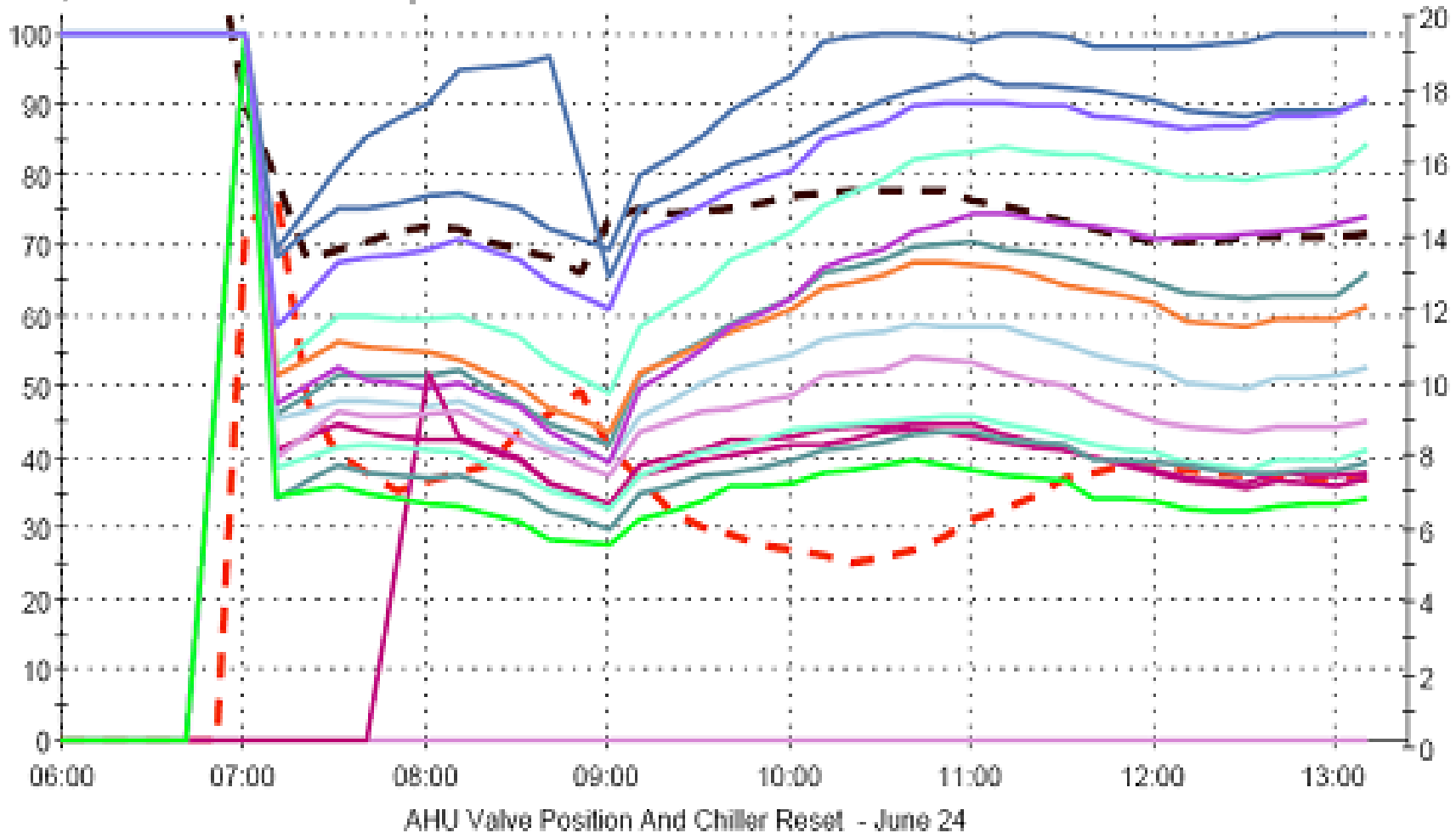
Valves Cycling



- Valves commanded based on a PID loop
- Improper settings of Proportional & Integral parameters results in valves cycling
- May result in comfort complaints & energy waste

Optimize Supply Water Temperature

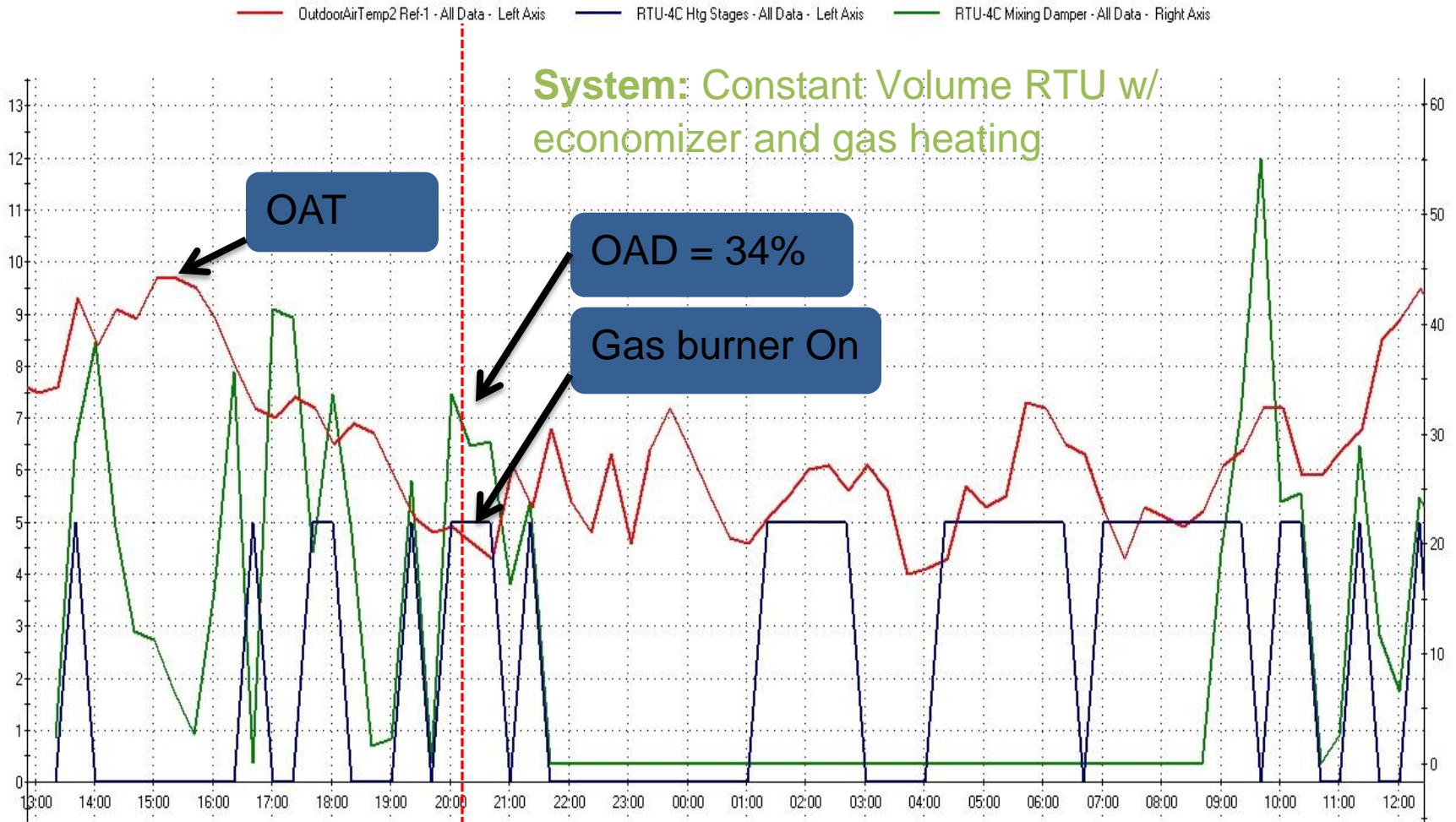
AHU cooling coil valves on each floor for a high rise building w/ central chiller plant



Problem: low chilled water supply temperature

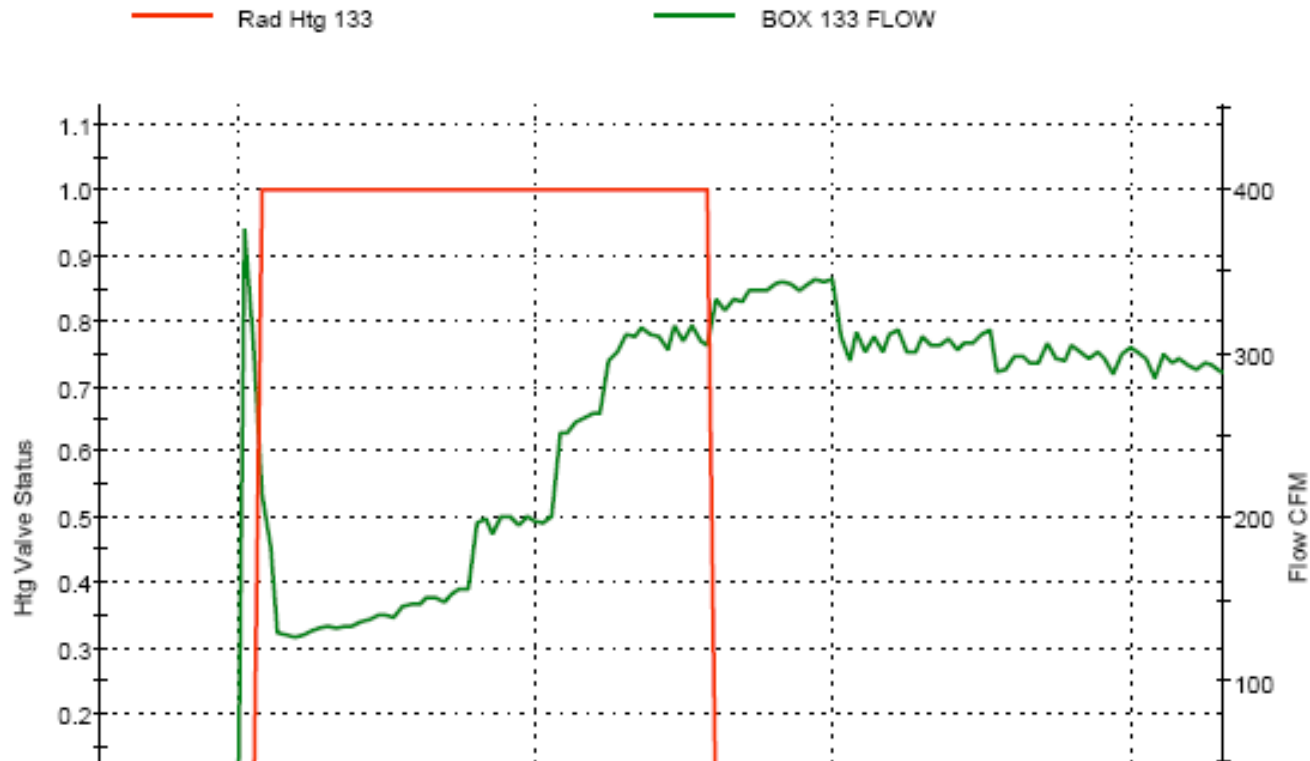
Solution: reset based on CCV position

Minimum Damper Position in Heating



Zone Controls (VAV with Heating)

RC-1 Zone 133 Htg Valve and VAV controls



Problem:

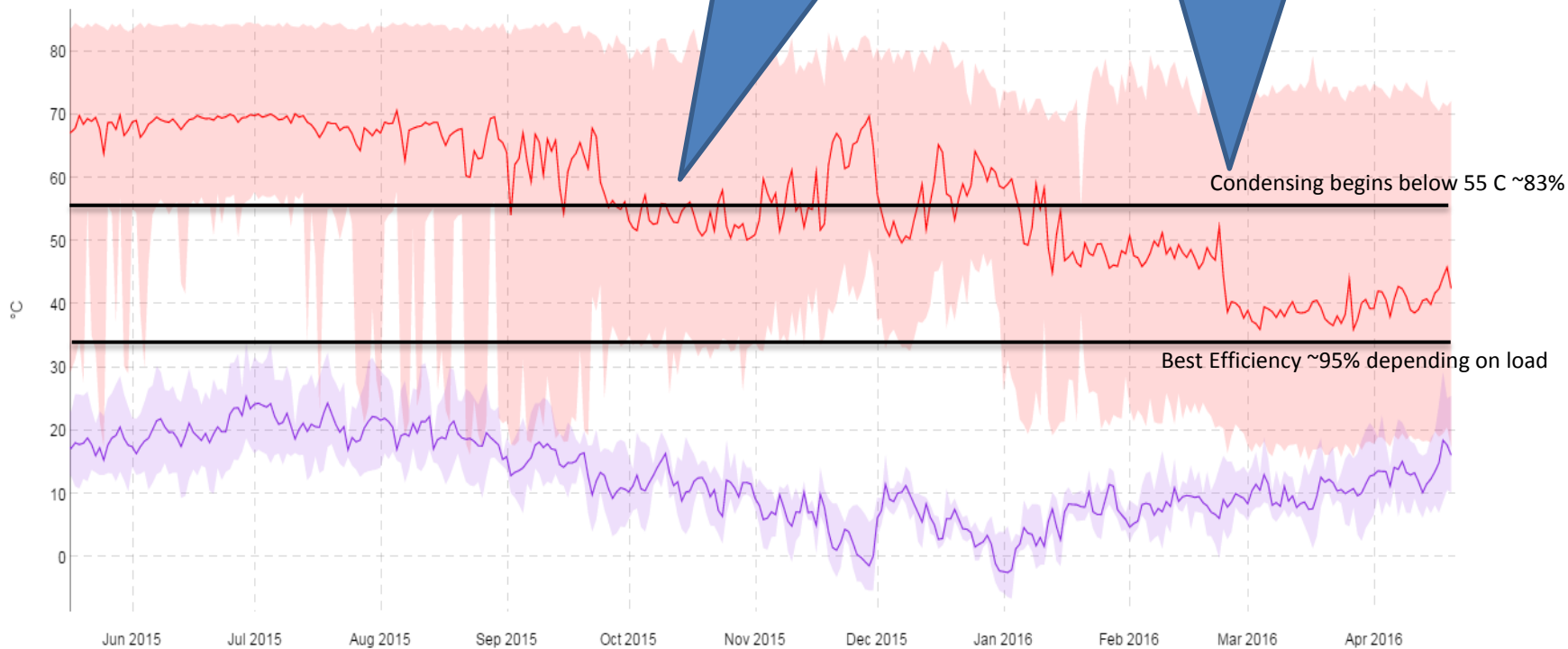
Simultaneous heating and cooling during occupied periods

Solution:

Revise the code to modulate the VAV damper to the minimum position during occupied periods prior to cycling the radiant panel valve.

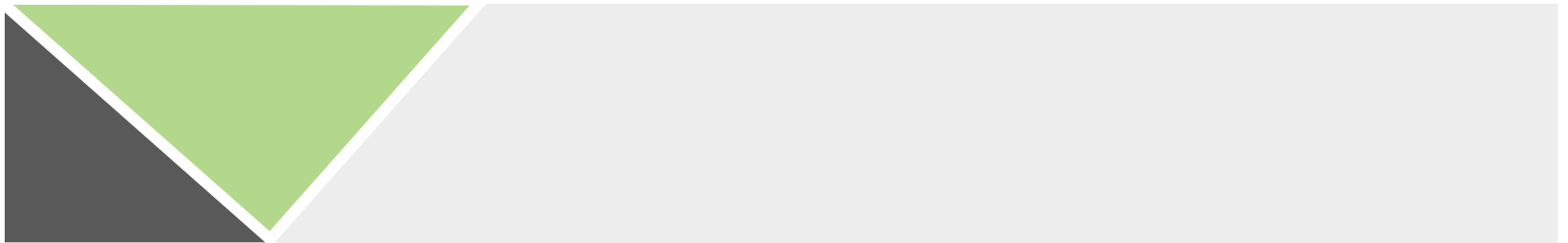
Get Condensing Boilers to Condense!

Left Axis: ■ BLR_RWT_POLL_TL ■ HWS_OAT_POLL_TL*



ENHANCED ANALYTICS:

The power of data in understanding operations and identifying savings



Situation 1:

Evaluating Savings Opportunities

High Rise Office Tower in Vancouver

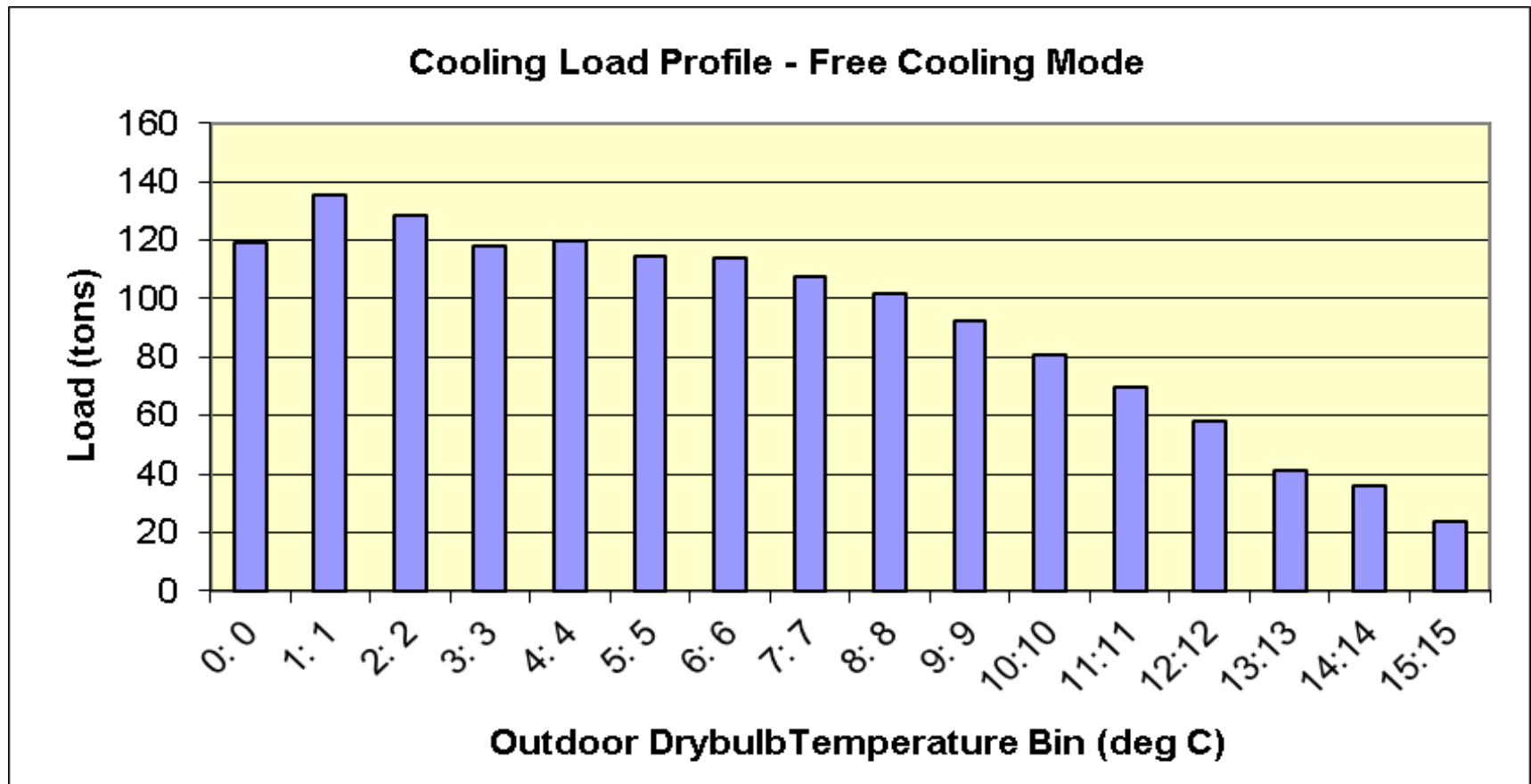
- Wanted to understand what was going on
- 3 years of 15 minute data available
- Imported data to relational database
 - Wrote queries
 - Carried out analytics

MS Access

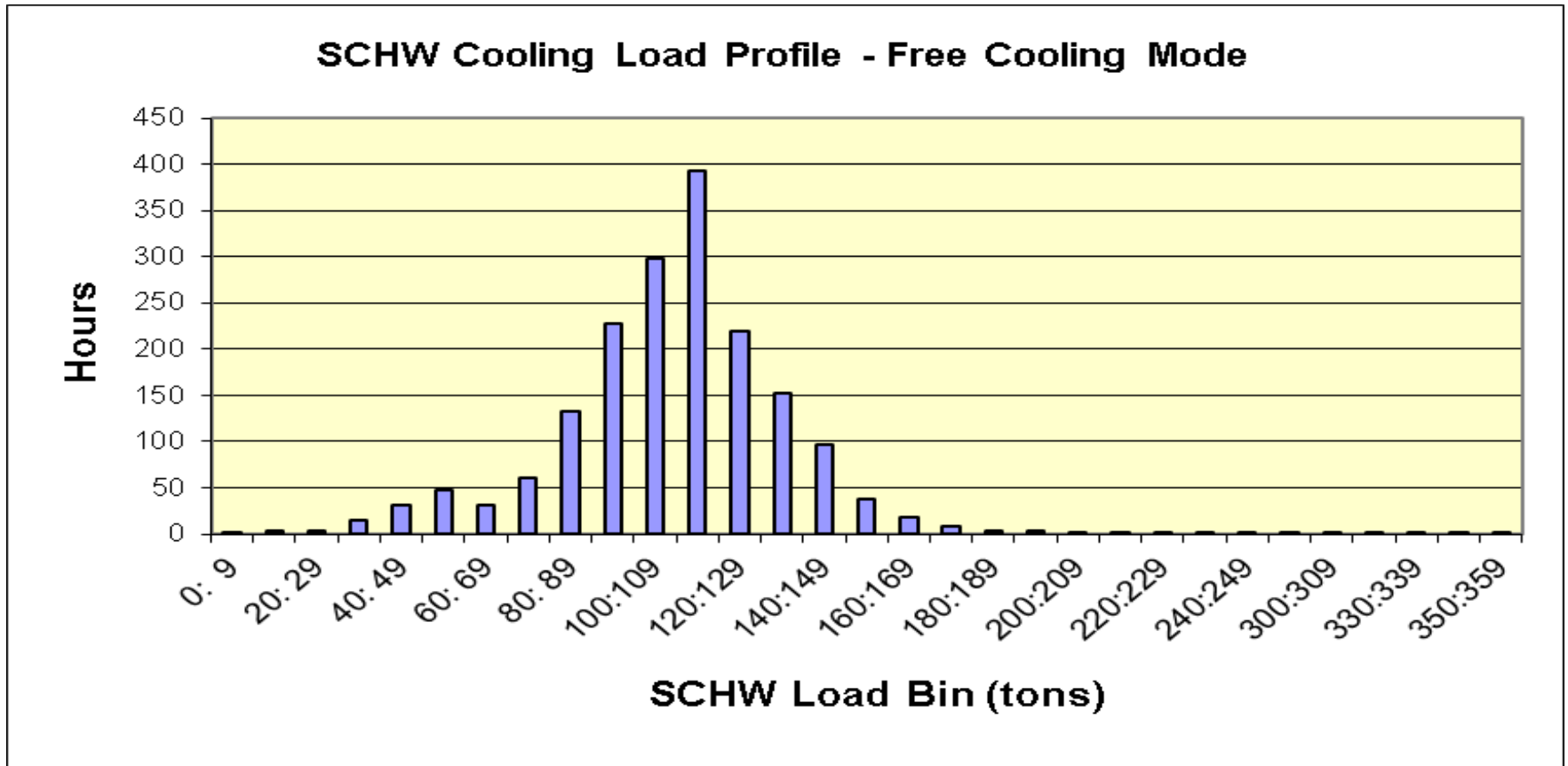
The screenshot displays the Microsoft Access application window. At the top is a menu bar with 'Open', 'Design', and 'New' options, along with standard window controls. Below the menu bar is a ribbon with various icons. On the left side, there is a navigation pane with the following sections: 'Objects' (containing 'Tables', 'Queries', 'Forms', 'Reports', 'Pages', 'Macros', 'Modules'), 'Groups', and 'Favorites'. The main area of the window shows a list of database objects, each with a small icon representing its type (e.g., a calendar icon for queries, a document icon for reports). The objects are organized into three columns. The first column contains 16 objects, the second column contains 16 objects, and the third column contains 10 objects. The object 'Cooling Coil Outputs - 2001 Chiller On' is highlighted in the first column.

Column 1	Column 2	Column 3
Annual Boiler Load Profile	F2 SAT vs OSA	F7 Non Schedule RunTime
Boiler Regression	F3 SAT SP vs OAT	F7 Reheat
Boilers Run time by Month	F3 Time Schedule	F8 Free Cooling Analysis
Chiller 1 Amps by OSA bin 2001	F4 SAT SP vs OAT	F8 Free Cooling vs OSAT bin
Chiller 2 Amp Bin with Chiller 1 Offline	F5 2002 Runtime by Month & Hour	F8 Non Schedule Run Time
Chiller Analysis	F5 Available Data by Month & Hour	F8 Reheat
Chiller Load Bin	F5 Free Cooling Reheat	F8 Warm-up Free Cooling
Chiller Load Profile	F5 Leaking Chilled Water Valve	Operating boilers
Chiller Operating Hours by DofW and Hr	F5 Non Schedule RunTime	Secondary CHW Load Bin
Chiller OSA Bin (Amp based)	F6 2002 Runtime by Month & Hour	Secondary CHW Load vs OSAT
Chiller Plant Load Bin (Amp based)	F6 Available Data by Month & Hour	Secondary CHW Supply Temp Bin
Chiller Run Hours by Year	F6 Free Cooling Reheat	
Cooling Coil Bins	F6 Leaking Chilled Water Valve	
Cooling Coil Outputs - 2001 Chiller On	F6 Non Schedule Run Time	
Cooling Tower Fans vs OAT	F7 2002 Runtime by Month & Hour	
Data Availability by Year	F7 Damper Control	
F1 Run Hours by Year	F7 Free Cooling Analysis	
F1 SAT vs OAT	F7 Free Cooling vs OSAT bin	
F2 Runtime by Year	F7 Free Cooling Warmup	

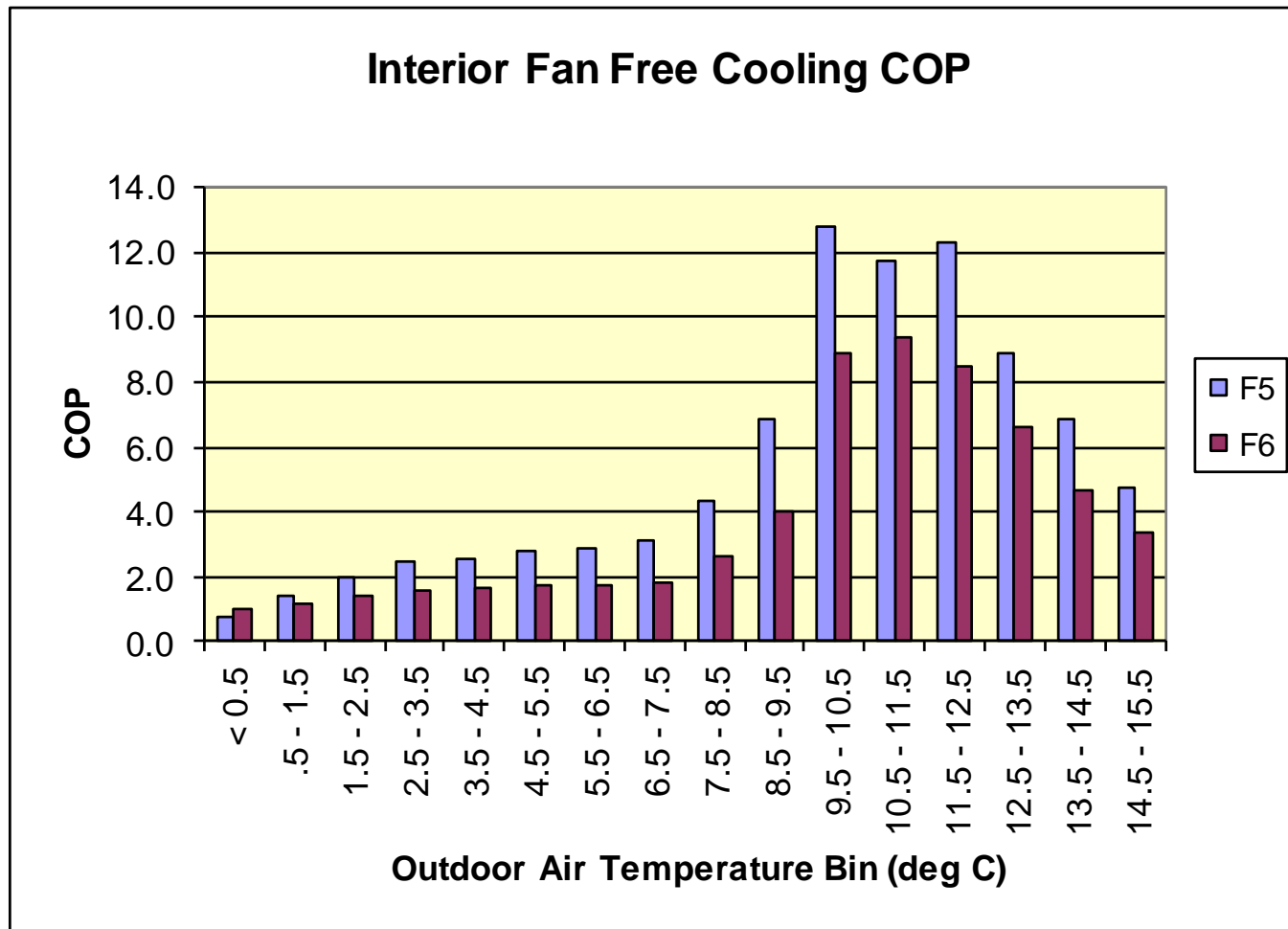
Overlap of Fan System Heating and Induction Cooling



Analytics Provides Actual Profile



“Efficiency” (COP) at Each Temperature Bin



Results

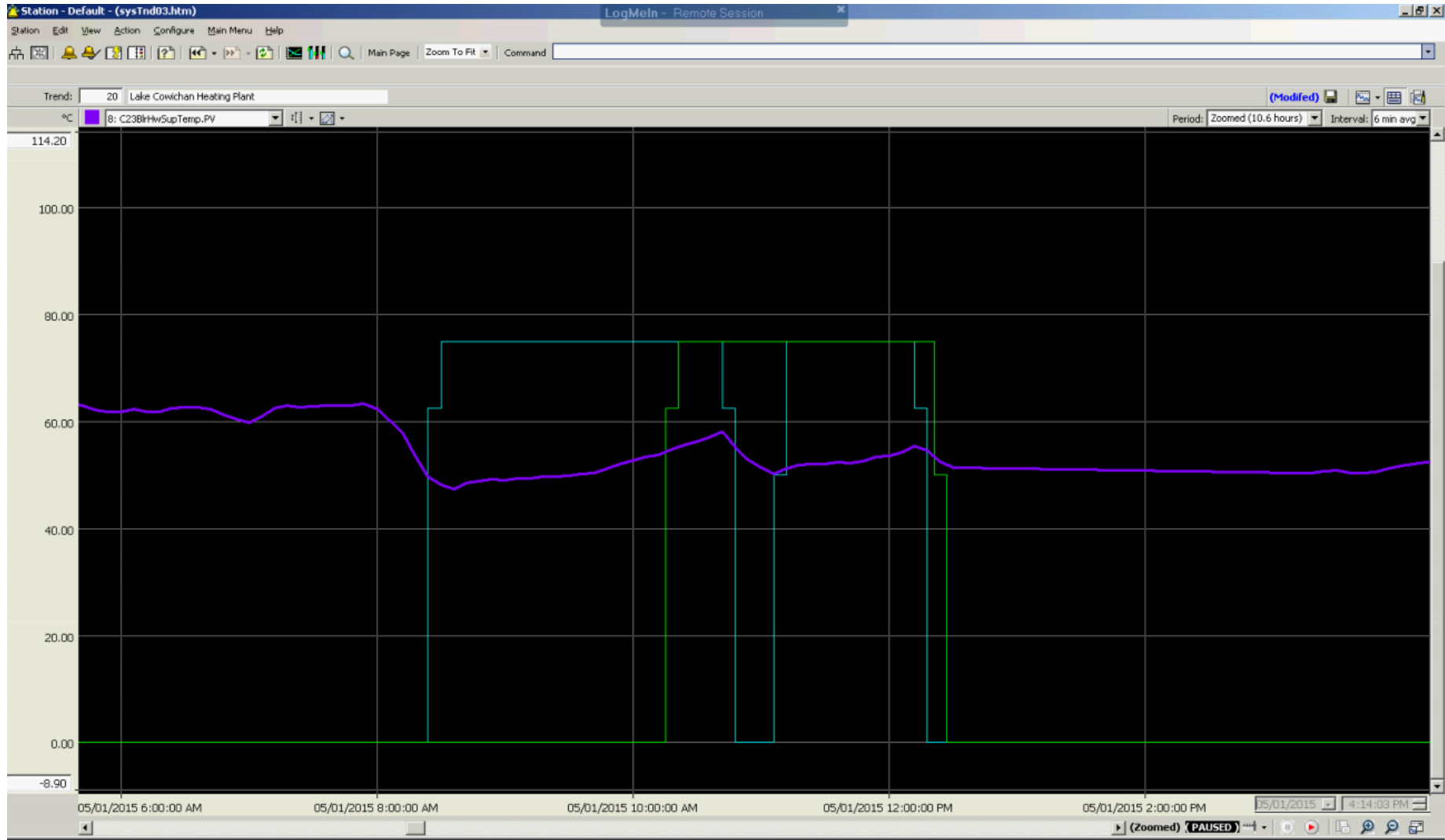
- Used this analysis to:
 - Revised sequences
 - modify the “free cooling” routines
 - refine supply air temperature control for perimeter system
 - Data analytics provided more accurate estimates of energy savings

Situation 2: Commissioning a New Equipment

New Biomass Installation

- Cx example
- Run the analytics and report on it to operators in a way they can use it.
- Example of how data is there but:
 - How can we use it?
 - How can use it more effectively?

Oil Boilers Status Trend

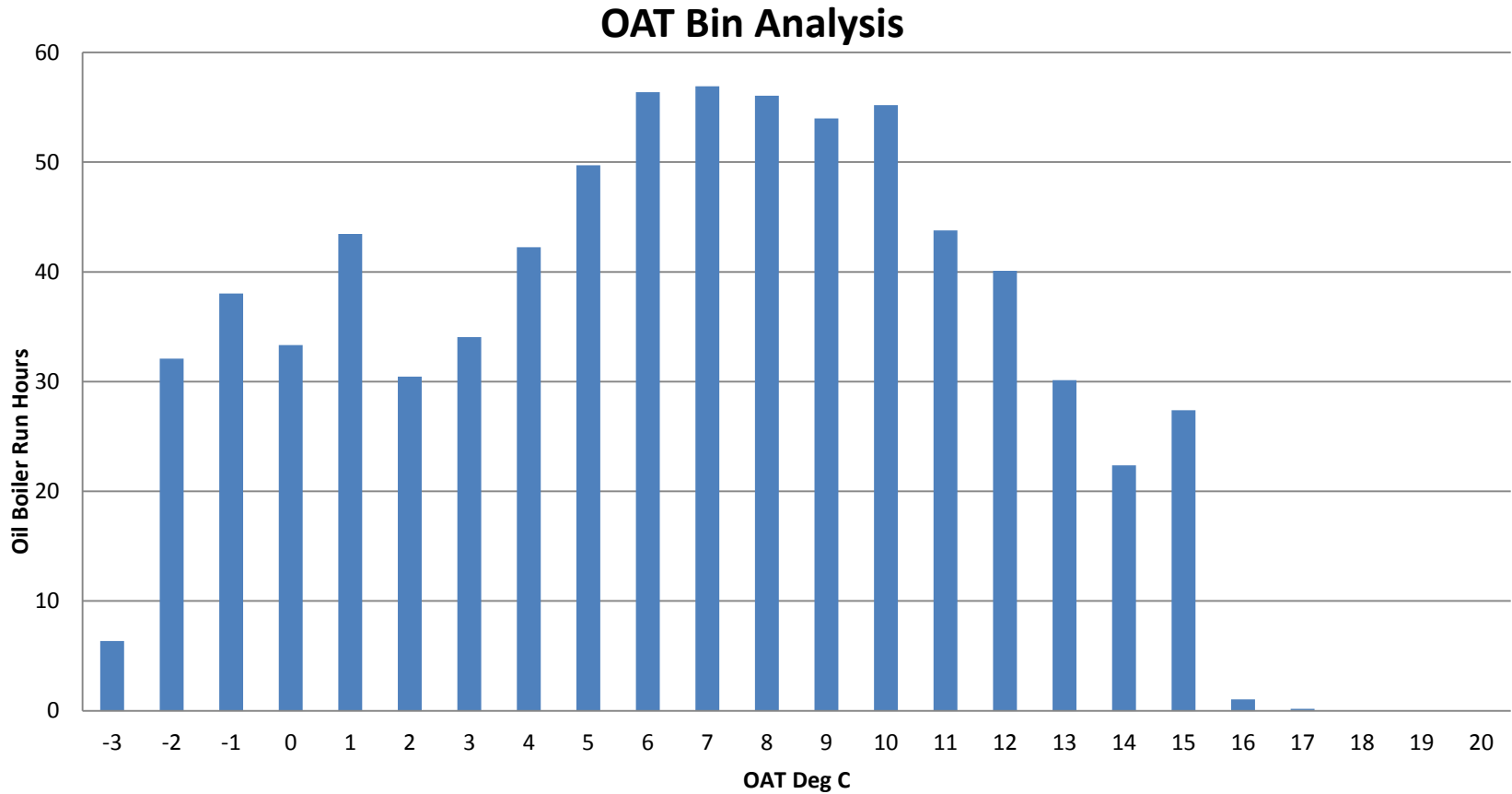


Hot water supply temperature (purple line) drops well below the supply temperature setpoint, causing the oil boilers to start during cold mornings instead of biomass

The Investigation Showed...

- During building warm-up, the biomass plant cannot respond fast enough to varying load
- Oil boilers take over

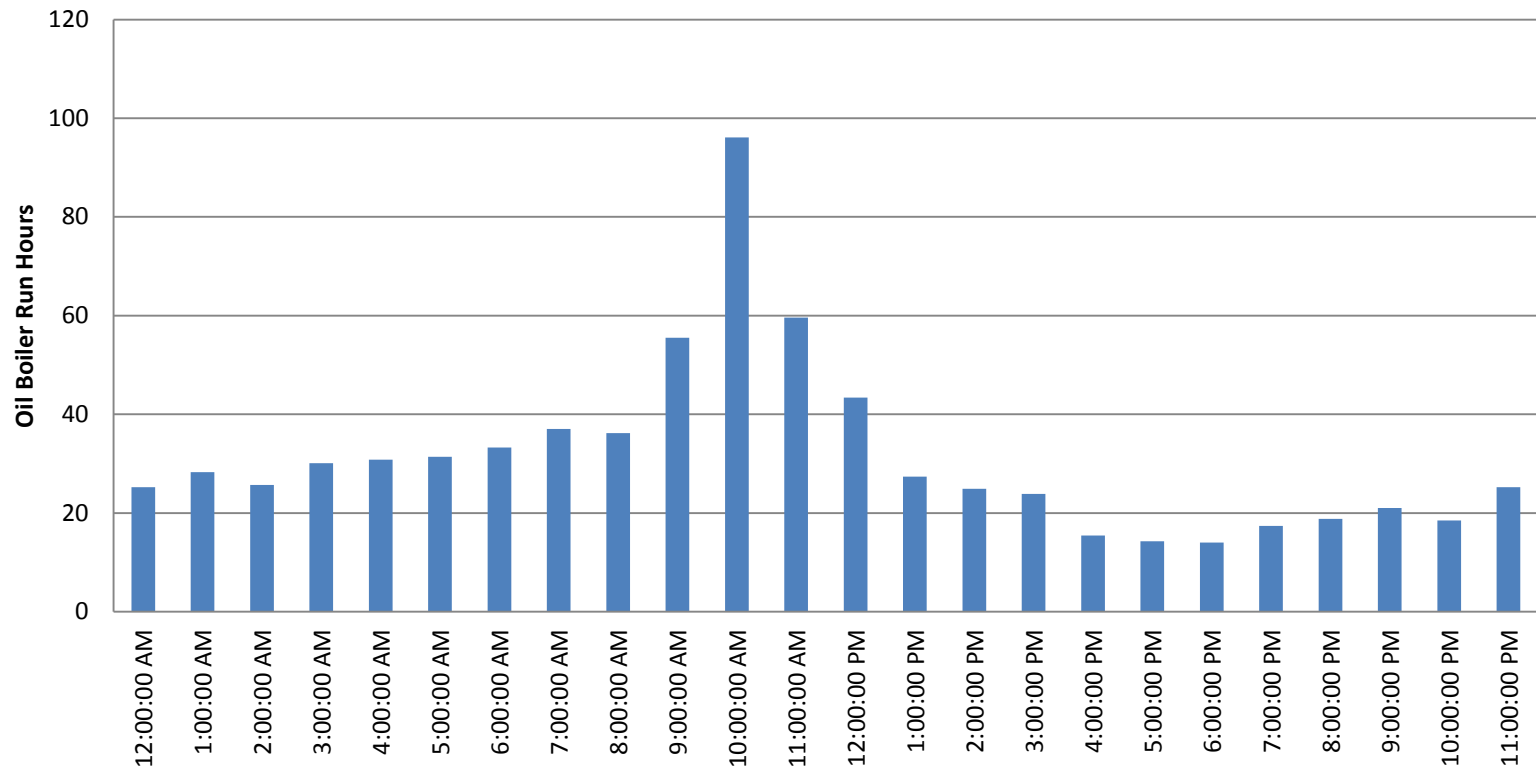
Analytics showed Oil Boiler Run Time



The slower response time by the biomass boiler prevented operation even during warmer periods

Understand Why

Time of Day Bin Analysis



The majority of the load for the oil boilers is during warm up periods

Analysis

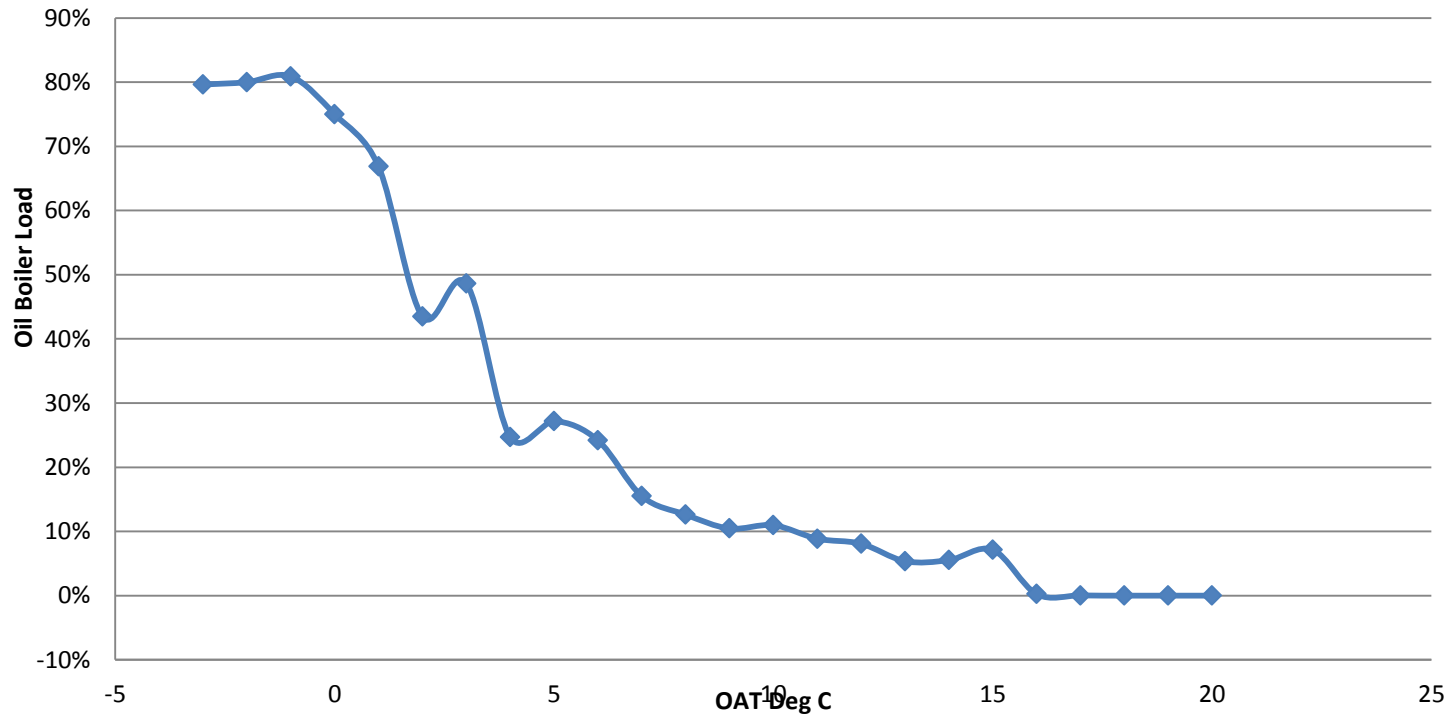
- Used run time and rated boilers input to calculate how much oil is burned each morning

Sequencing New and Old

- Used building heat pump loop as heat storage
- Reset heat pump loop and buffer tank temperature setpoints before start-up

When we should expect the oil boilers to run by design

OAT Bin Analysis



Impact

- **Result:** oil does not run anymore during warm up
 - **Baseline** 753 hours/year 556.6 GJ 28% oil
 - **Proposed** 337 hours/year 249.1 GJ 13% oil
 - Savings based on the # of hours when OAT > 5C
- **Update:** refining sequences to automate the process and reduce oil boiler run time even further

Situation 3: Finding O&M Issues and Opportunities

High Rise with VAV system with Reheat coils

- No feedback on operations of reheat valves
- **Step 1: Installed approx. 300 temperature sensors**
 - This installation allowed us to troubleshoot performance problems (comfort and energy)
 - Data collected could be used to determine appropriate (and unique) solutions to each problem

Finding the Problem

- **Step 2: Reheat coil analysis**
 - Used discharge temperature is an indicator of "passing valve alarm"
 - Got passing valve alarms for the majority !!!!
 - Found out that all the valves were retrofit and the wrong actuator installed
 - Replaced the faulty actuators

VAV Summary Table:

What can you see?

- Step 3 – Use DDC for O&M needs

FLR_21 DYN.TOWER										T20 DUCT TEMP 17.34 DEG C		
VAV	AIRFLOW	MAX CLG FLOW	MIN CLG FLOW	MAX HTG FLOW	MIN HTG FLOW	DAMPER POSITION	VALVE POSITION	FAN COMMAND	SUPPLY AIR TEMP	ROOM TEMP	ROOM TEMP STPT	TREND
T21V01	124.58 LPS	239.73 LPS	54.74 LPS	239.73 LPS	124.58 LPS	32.00 PCT	80.00 PCT		35.82 DEG C	20.51 DEG C	24.57 DEG C	TREND
T21V02	47.19 LPS	200.09 LPS	49.08 LPS	200.09 LPS	49.08 LPS	28.00 PCT	100.00 PCT		44.50 DEG C	23.87 DEG C	24.57 DEG C	TREND
T21V03	105.71 LPS	439.81 LPS	105.71 LPS	439.81 LPS	105.71 LPS	6.80 PCT	96.80 PCT		38.34 DEG C	24.57 DEG C	24.57 DEG C	TREND
T21V04	381.30 LPS	377.52 LPS	94.38 LPS			50.00 PCT				22.61 DEG C	20.65 DEG C	TREND
T21V05	322.78 LPS	320.89 LPS	79.28 LPS			41.20 PCT				23.59 DEG C	20.51 DEG C	TREND
T21V06	83.05 LPS	390.73 LPS	130.24 LPS	349.21 LPS	84.94 LPS	23.60 PCT	0.00 PCT		19.02 DEG C	22.89 DEG C	22.75 DEG C	TREND
T21V07	47.19 LPS	186.87 LPS	47.19 LPS			46.80 PCT				23.03 DEG C	24.57 DEG C	TREND
T21V08	0.00 LPS	120.81 LPS	30.20 LPS			100.00 PCT				22.61 DEG C	20.51 DEG C	TREND
T21V09	66.07 LPS	184.98 LPS	45.30 LPS			29.60 PCT				24.71 DEG C	24.57 DEG C	TREND
T21V10	83.05 LPS	334.11 LPS	84.94 LPS	334.11 LPS	84.94 LPS	23.60 PCT	100.00 PCT		38.62 DEG C	23.73 DEG C	24.57 DEG C	TREND
T21V11	81.17 LPS	320.89 LPS	79.28 LPS			8.80 PCT				23.03 DEG C	24.57 DEG C	TREND
T21V12	101.93 LPS	320.89 LPS	79.28 LPS	320.89 LPS	79.28 LPS	44.80 PCT	0.00 PCT		18.18 DEG C	22.33 DEG C	22.33 DEG C	TREND
T21V13	39.64 LPS	160.45 LPS	39.64 LPS	160.45 LPS	39.64 LPS	13.20 PCT	100.00 PCT		40.02 DEG C	23.31 DEG C	23.87 DEG C	TREND
T21V14	100.04 LPS	209.52 LPS	100.04 LPS	209.52 LPS	100.04 LPS	35.20 PCT	74.00 PCT		39.46 DEG C	24.15 DEG C	24.43 DEG C	TREND
T21V15	160.45 LPS	234.06 LPS	58.52 LPS	234.06 LPS	79.28 LPS	41.20 PCT	0.00 PCT		17.90 DEG C	22.89 DEG C	23.03 DEG C	TREND
T21V16	205.75 LPS	200.09 LPS	49.08 LPS	200.09 LPS	49.08 LPS	43.60 PCT	0.00 PCT		17.90 DEG C	23.03 DEG C	20.51 DEG C	TREND
T21V17	100.04 LPS	243.50 LPS	100.04 LPS			33.60 PCT				23.17 DEG C	24.57 DEG C	TREND
T21V18	132.13 LPS	149.12 LPS	75.50 LPS			100.00 PCT				23.73 DEG C	21.07 DEG C	TREND
T21V19	60.40 LPS	179.32 LPS	54.74 LPS	179.32 LPS	60.40 LPS	62.00 PCT	8.80 PCT		21.82 DEG C	20.51 DEG C	20.51 DEG C	TREND

Problem: Reheat Valve Not Opening

FLR_16.DYN.TOWER										T17 DUCT TEMP		17.34 DEG C	
VAV	AIRFLOW	MAX CLG FLOW	MIN CLG FLOW	MAX HTG FLOW	MIN HTG FLOW	DAMPER POSITION	VALVE POSITION	FAN COMMAND	SUPPLY AIR TEMP	ROOM TEMP	ROOM TEMP STPT	TREND	
T16V26	100.04 LPS	409.61 LPS	100.04 LPS	409.61 LPS	100.04 LPS	22.80 PCT	100.00 PCT	ON	18.74 DEG C	22.33 DEG C	24.99 DEG C	TREND	
T16V27	103.82 LPS	398.24 LPS	398.43 LPS	598.34 LPS	398.43 LPS	0.00 PCT	0.00 PCT	OFF	24.06 DEG C	23.03 DEG C	19.53 DEG C	TREND	
T16V28	377.52 LPS	1500.64 LPS	375.63 LPS	1500.64 LPS	375.63 LPS	33.60 PCT	100.00 PCT	ON	26.86 DEG C	23.03 DEG C	25.55 DEG C	TREND	

"Too Cold" Re-heat Valve not Opening:

- **VAV T16V26.** The reheat valve is showing as 100% open but supply air temperature is 18.7 C causing the room temperature to be cold (22.3 C for a 25 C setpoint).

"Too Hot" Passing Re-heat Valve and Damper:

- **VAV T16V27.** The room temperature is 23 C for a setpoint of 19.5 C. Both VAV damper and re-heat valve are showing fully closed (0%) but air flow is 103.8 l/s and supply air temperature is 24.1 C. The damper actuator of this VAV box should be investigated. It appears that it is not properly set at the damper shaft. The reheat valve appears to be passing.

Incorrect Room Temperature

FLR_17.DYN.TOWER										T17 DUCT TEMP 17.34 DEG C		
VAV	AIRFLOW	MAX CLG FLOW	MIN CLG FLOW	MAX HTG FLOW	MIN HTG FLOW	DAMPER POSITION	VALVE POSITION	FAN COMMAND	SUPPLY AIR TEMP	ROOM TEMP	ROOM TEMP STPT	TREND
T17V07	254.83 LPS	249.16 LPS	6.00 LPS			50.00 PCT				33.39 DEG C	20.51 DEG C	TREND

VAV T17V07

- The room temperature sensor is reading 33.4°C driving the VAV box to maximum cooling flow.
- The temperature sensor location should be investigated and relocated or the sensor should be replaced/calibrated if required.

Damper commanded fully open and no airflow indication

FLR_21.DYN.TOWER

T20 DUCT TEMP 17.34 DEG C

VAV	AIRFLOW	MAX CLG FLOW	MIN CLG FLOW	MAX HTG FLOW	MIN HTG FLOW	DAMPER POSITION	VALVE POSITION	FAN COMMAND	SUPPLY AIR TEMP	ROOM TEMP	ROOM TEMP STPT	TREND
T21V07	47.19 LPS	186.87 LPS	47.19 LPS			46.80 PCT				23.03 DEG C	24.57 DEG C	TREND
T21V08	0.00 LPS	186.87 LPS	47.19 LPS			100.00 PCT				22.61 DEG C	20.51 DEG C	TREND
T21V09	66.07 LPS	184.98 LPS	45.30 LPS			29.60 PCT				24.71 DEG C	24.57 DEG C	TREND

T21V08

- The damper is fully open to maintain the flow setpoint.
- A defective flow sensor, or loose tubing could be causing this issue.

Summary of Identified Problems

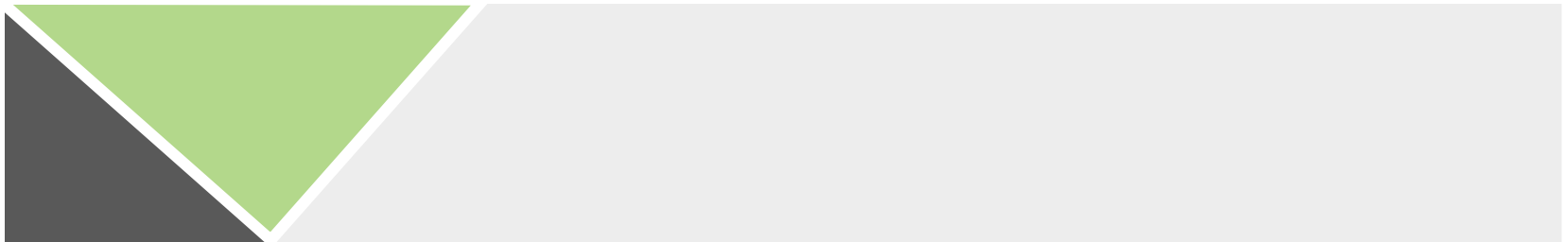
Example Presented:

- Re-heat Valve not Opening
- Passing Re-heat Valve and Damper
- Incorrect Room temperature
- Damper commanded fully open and no airflow indication

Other Problems identified:

- Damper fully open and not reaching the airflow setpoint
- Room temperature above setpoint & dampers not fully open
- High minimum heating airflow
- Cold interior zones served by cooling only boxes caused by higher than required minimum cooling air volume setpoints

ENHANCED ANALYTICS:
THE POWER OF DATA IN VERIFYING
EQUIPMENT EFFICIENCY



Situation 4

Evaluate New Technology

- How is chiller performing compared to manufacturers claims?
- Use Database Analysis
 1. Performance data from manufacturer
 2. Actual site measurements

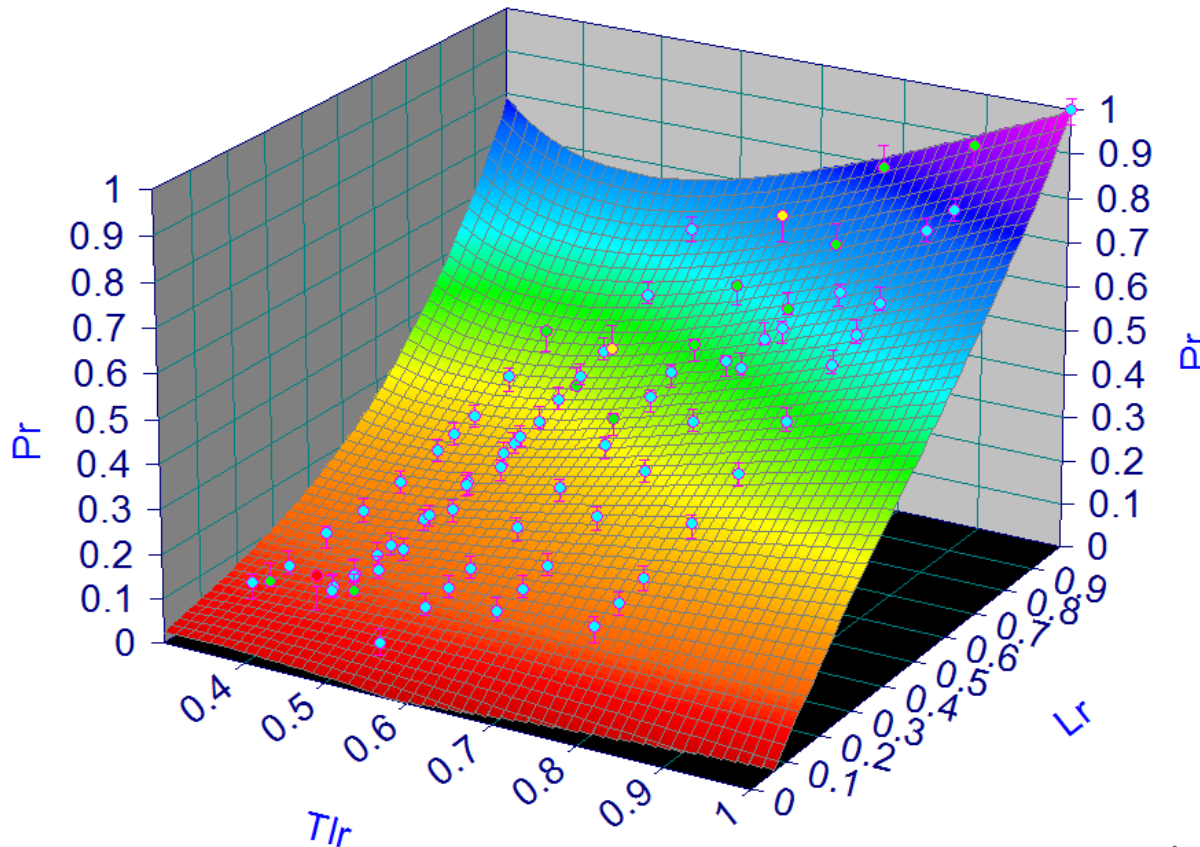
Manufacturers Data

- Used 3D Modelling Program
- Determined an empirical equation that models the manufacturers' performance data
- Compromise between best fit and equation complexity:

$$Pr = a + b \cdot \ln Tlr + c \cdot Lr + d \cdot (\ln Tlr)^2 + e \cdot Lr^2 + f \cdot Lr \cdot \ln Tlr \\ + g \cdot (\ln Tlr)^3 + h \cdot Lr^3 + i \cdot Lr^2 \cdot \ln Tlr + j \cdot Lr \cdot (\ln Tlr)^2$$

The regression coefficient (R^2) for the model is 0.9972

Graph of 3D Chiller Performance Curve for the Model



The data point in the upper right hand corner ($Lr = Tlr = Pr = 1.0$) represents the design condition.

Lr = Load ratio
Tlr = Leaving temperature ratio
Pr = Input power ratio

Accuracy of Model

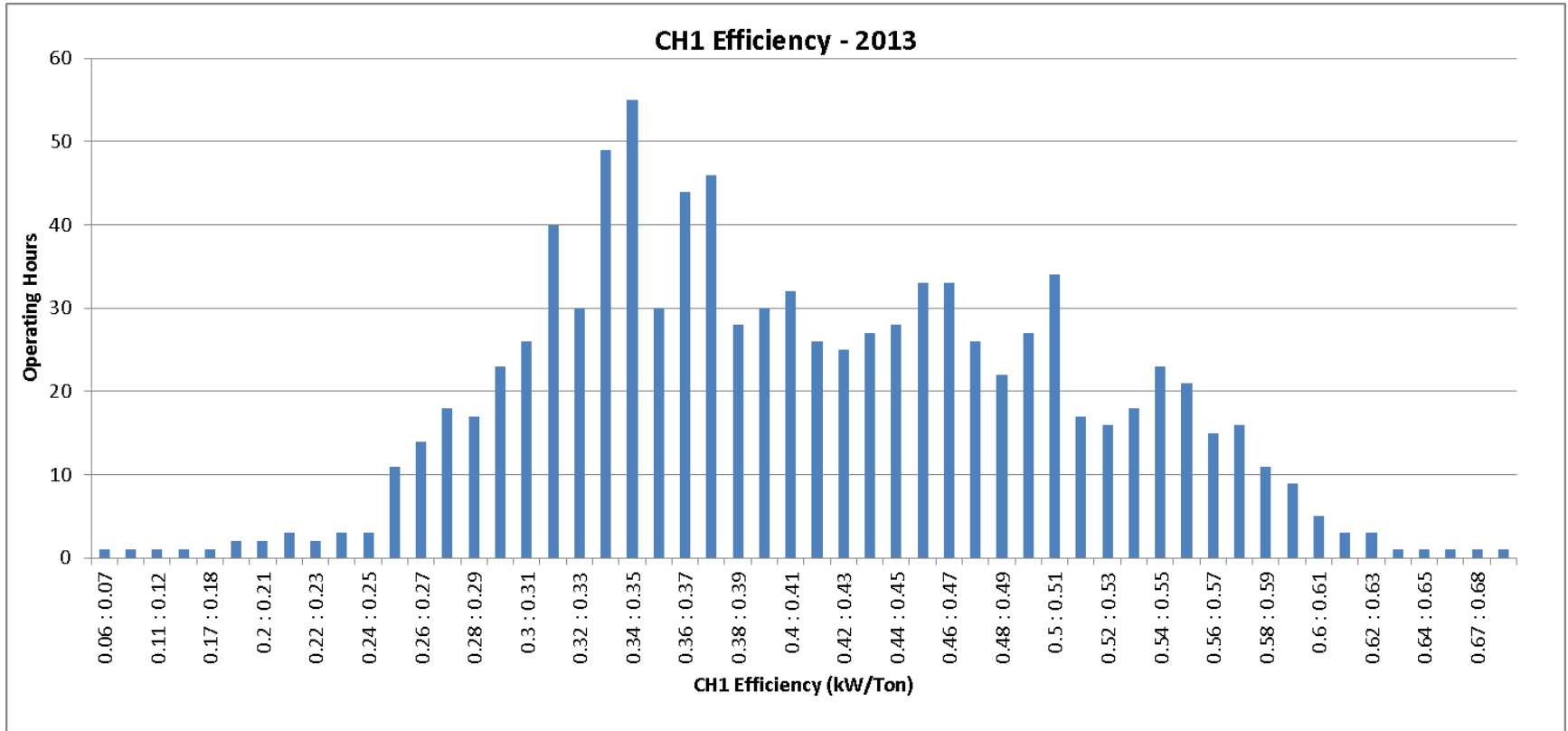


Y axis shows the error...below 20% model has significant error

Analysis

- Actual energy performance was compared to the performance model derived from the manufacturers' data sheets.

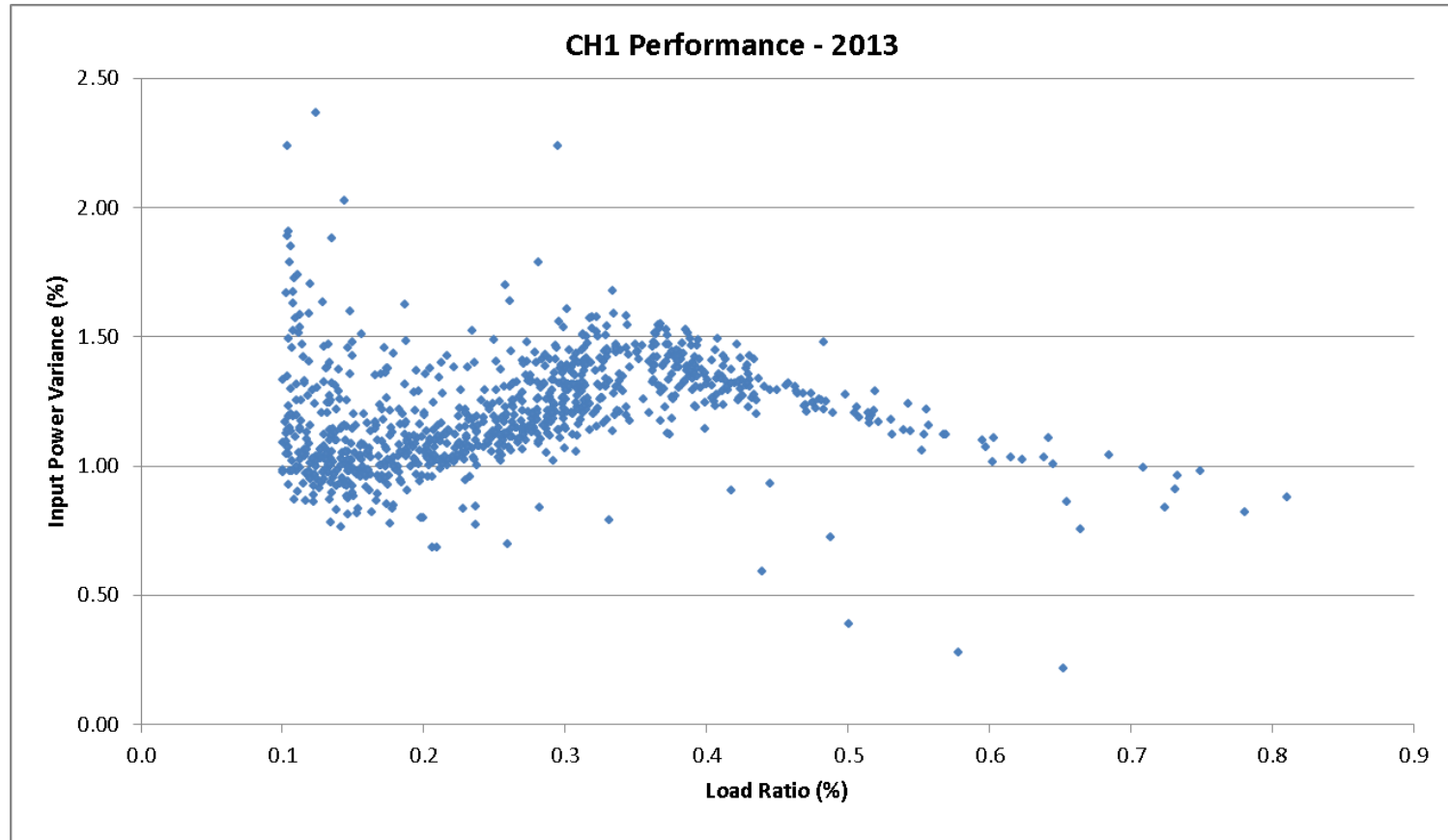
Site Measurement- Actual Efficiency kW/ton



Analysis

- The **input power variance** is the ratio of measured power to the predicted power at the prevailing operating conditions
 - An **input power variance** of **1.1** indicates measured power was **10% greater** than would be expected
- Operating data for chilled water loads of less than 10% of rated load (177 tonsR) were not included due to chiller low load cycling.

Part Load Performance Critical

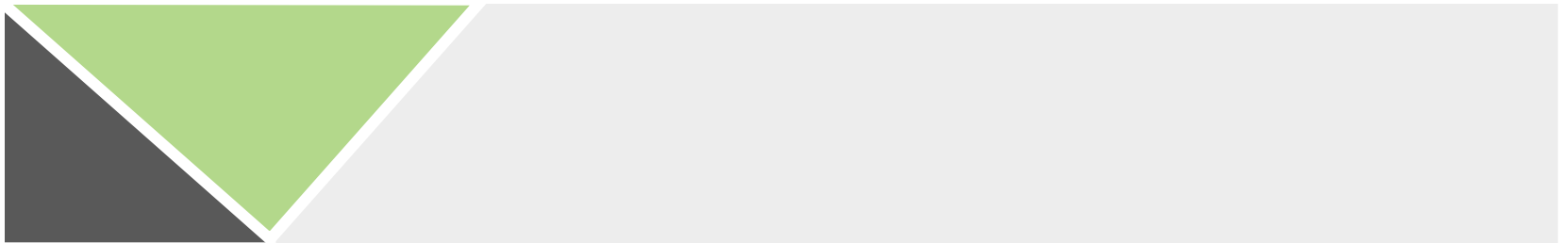


Each of the 956 data points represents one hour of chiller CH-1 operation.

Results

- Chiller does not achieve rated performance when 25% to 55% loaded
- Operation at less than about 25% load is reasonably consistent with manufacturer data
- Appears to perform close to predictions between 60% and 80% loading BUT...
- Insufficient chiller operation above 40% loading (low number of data samples) for high confidence level

ENHANCED ANALYTICS:
USING ENERGY INFORMATION TO
IMPROVE OPERATING EFFICIENCIES



Situation 5

- **Use data for energy analysis**
 - We install new boilers but we want to know the actual performance and how can we improve it?
- **Recommendation:**
 - install meters during upgrades
 - calculating heating plant efficiencies with ACTUAL data: idle time lowers the efficiency so we can get real values
 - look at changes and track performance and changes over time

Manual Out of Service	OFF	Standby	Boiler 1 Mode
Manual Out of Service	OFF	On-Line	Boiler 2 Mode
Manual Out of Service	OFF	On-Line	Boiler 3 Mode
If Boiler Mode is in ALARM click "reset" in the drop box to clear		SWT-Staging	Boiler Plant Mode
		Stage2	Boiler Plant Stage
		B3-B2-B1	Boiler Order

62.69 %	Heating Plant Eff
89.99 %	Heating Hourly Plant Eff
2800.78 MJ	Hourly Fuel Difference
	Heating Plant Energy
	Heating Plant Hourly Energy

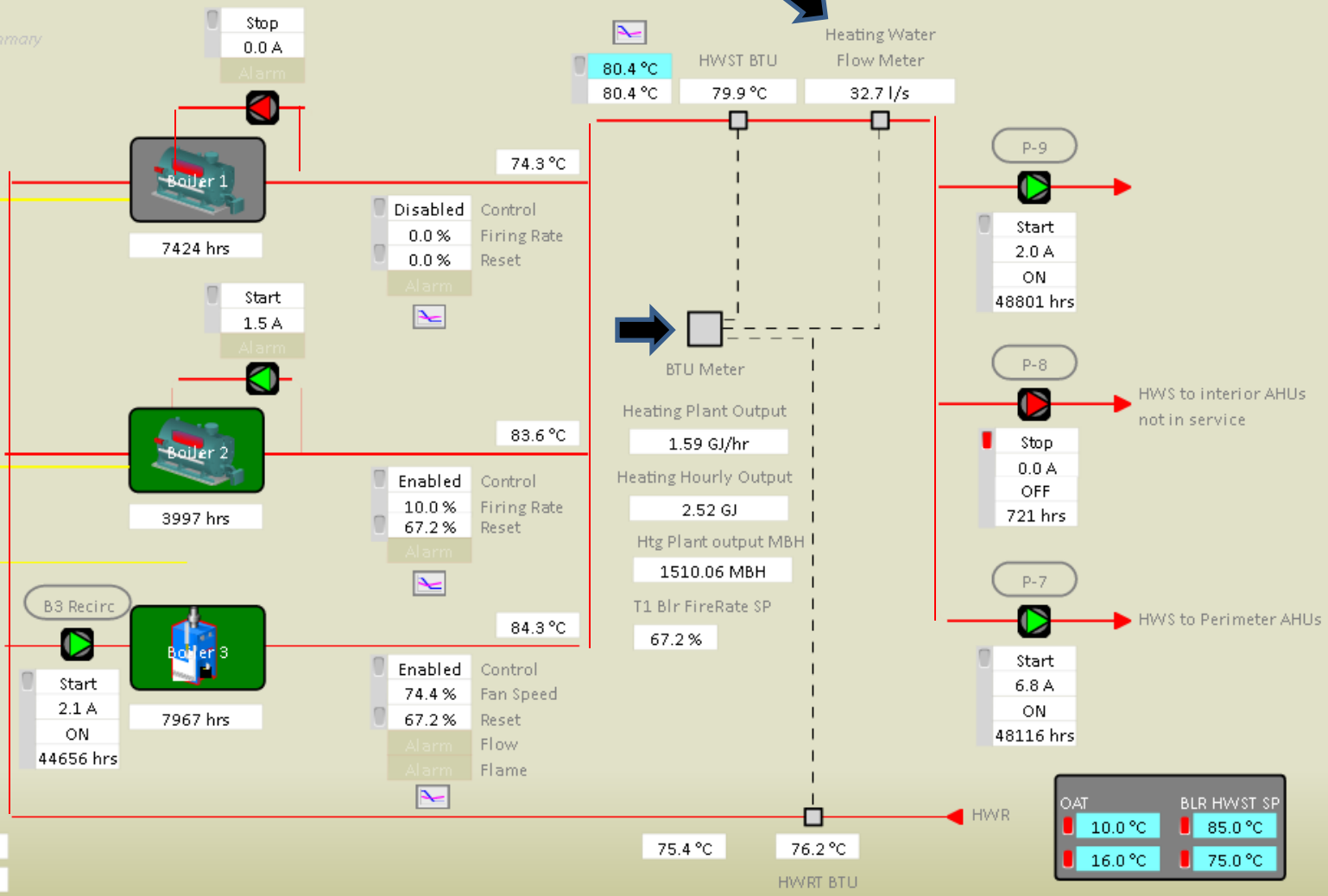
Oper Reset Required if in Alarm

Alarm	Blr1 Command Failure
Alarm	Blr2 Command Failure
Alarm	Blr3 Command Failure

Click "reset" in the drop box

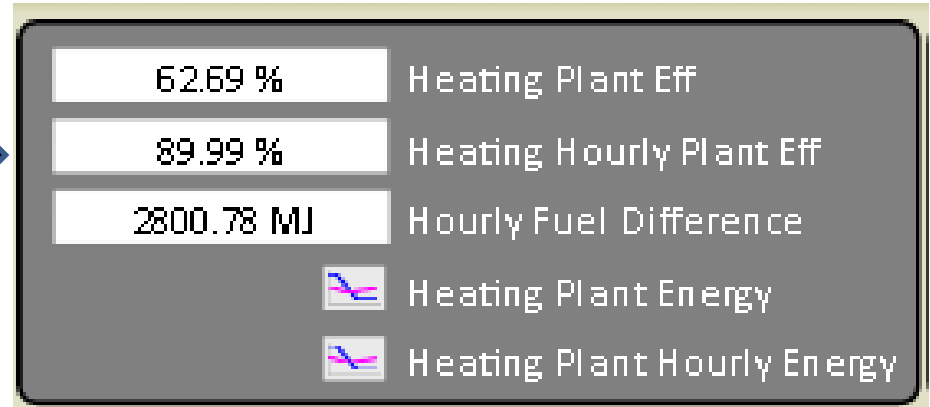
- Systems
- Building Profile
 - Systems Summary
 - SF1
 - SF2
 - SF3
 - SF4
 - SF Setpoints
 - Exhaust Fans
 - Chiller System
 - Closed Loop
 - Boilers
 - Lavatories EF
 - AHU3
 - Induction
 - Unit Heaters
 - DHW
 - Indoor Lights
 - Outdoor Lights
 - Power Monitor
 - DCW Pumps
 - Alarms Summary

Alarms Summary



Application

Output 2.52 GJ
Input 2.80 GJ



- Measure heating plant efficiency
- Track it over time
- Set thresholds for investigation and maintenance

Situation 6

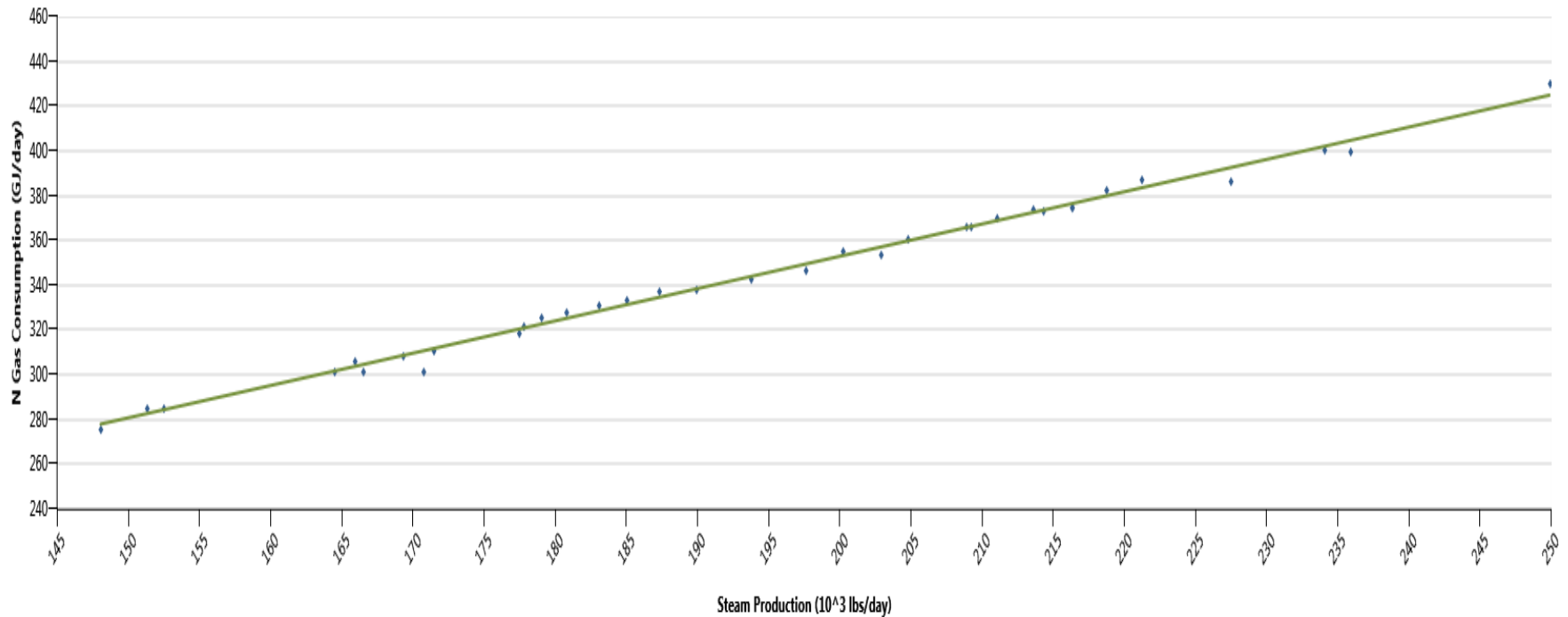
- Evaluate steam plant efficiency prior to retrofit
 - Two steam boilers (lead/lag)
 - One boiler recently replaced to improve efficiency and add capacity (new boiler has ~50% higher capacity)
- Evaluate new boiler efficiency
- Evaluate best operational sequence

Analysis

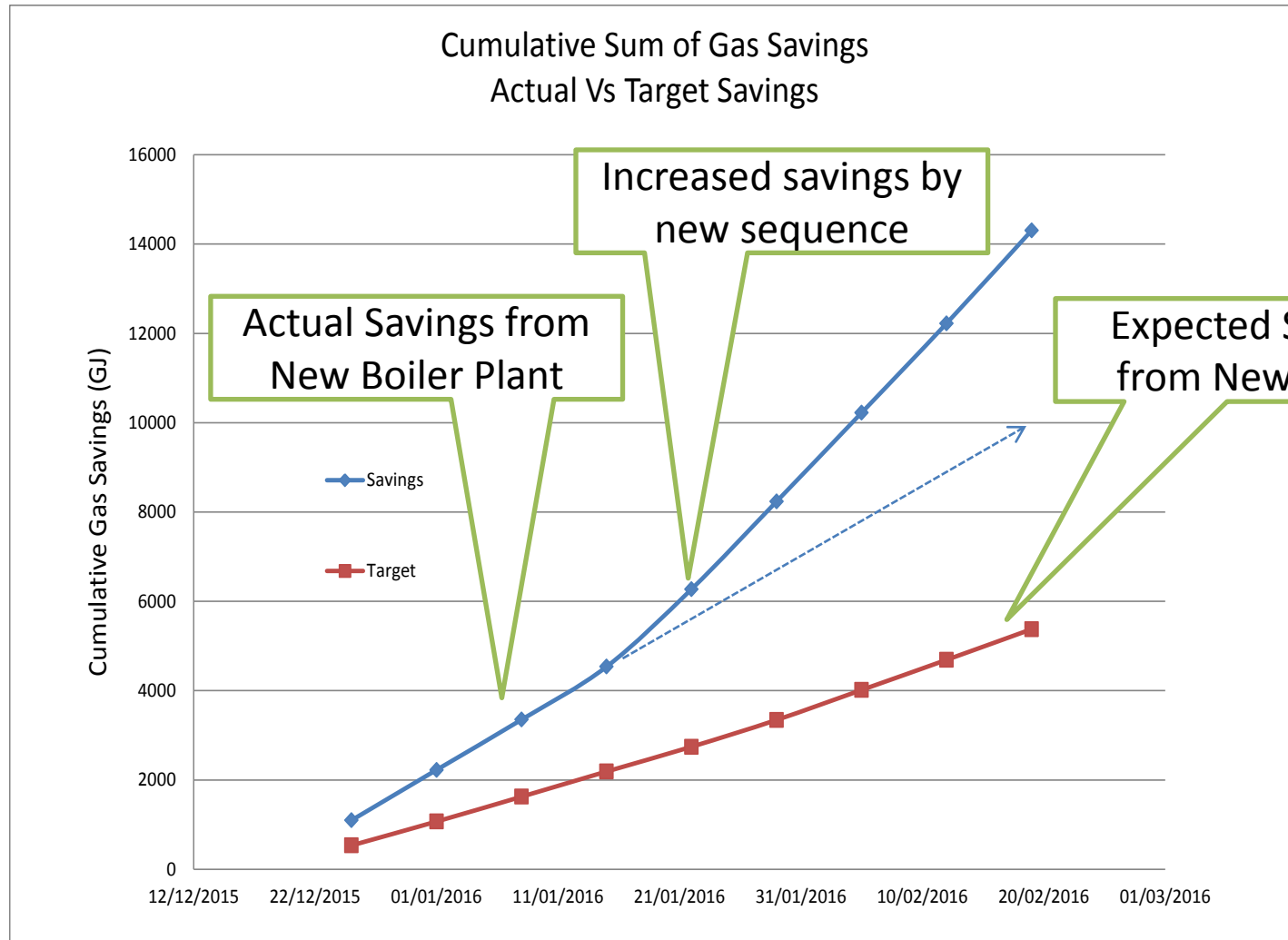
- Boiler level steam and gas metering
- Calculate boiler performance model
- Heating plant efficiencies with ACTUAL data:
 - Decide whether to switch to smaller boiler or potentially cycle new boiler at low load?
- Look at savings and track performance and compare to target

Overall Plant Performance Model (Baseline) based on actual data

$$\text{Baseline NG Used} = 64.4534 + 1.4427 \times \text{Mst} \quad (2)$$



Steam Plant Gas Savings

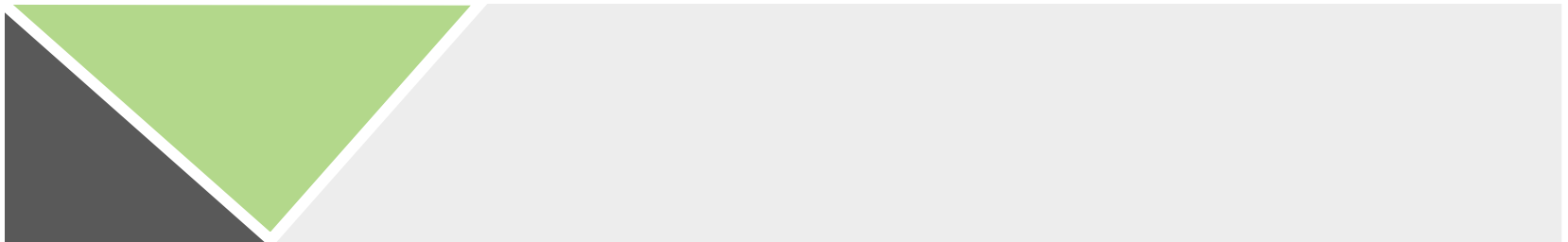


Weekly savings (based on daily data) shown for two months

Summary

- It's important to be able to **measure input and output energy** use from a system
- Analytics carried on the boiler plant showed the improvement in energy savings from **programming changes**
- New **targets** can be set based on optimized performance

USE DDC FOR OPERATIONS AND MAINTENANCE: MAKING DATA VISIBLE



Develop Summary Graphics for Improving Operations

- **Understanding Building Operators**

- don't have time
- may be scared of the data
- there may be too much data
- not in the job description

- **Tabulation of data**

- improves building operators ability to monitor systems performance
- when you don't have time to review every screen!

Dashboards of Mode Running

- Consolidate data into a graphic screen providing a summary
 - Catch bad things
 - Investigate
 - Fix!

Summary of Site Run Time

Equipment Runtime Summary

System(s)	Equipment Runtime Hours (Sept 1st to Date)								
	Total	OS Heating	OS Cooling	Occupied	Standby	Day Setback	Night Setback	Purge	Unoccupied
UV-1	233 Hours	18 Hours	N/A	134 Hours	0 Hours	38 Hours	43 Hours	0 Hours	0 Hours
UV-2	247 Hours	22 Hours	N/A	148 Hours	1 Hours	40 Hours	34 Hours	0 Hours	1 Hours
UV-3	229 Hours	21 Hours	N/A	148 Hours	0 Hours	53 Hours	7 Hours	0 Hours	0 Hours
UV-4	238 Hours	32 Hours	N/A	167 Hours	0 Hours	33 Hours	6 Hours	0 Hours	0 Hours
UV-5	226 Hours	29 Hours	N/A	149 Hours	1 Hours	39 Hours	8 Hours	0 Hours	0 Hours
UV-6	239 Hours	29 Hours	N/A	138 Hours	0 Hours	58 Hours	13 Hours	0 Hours	0 Hours
UV-7	258 Hours	22 Hours	N/A	177 Hours	1 Hours	18 Hours	40 Hours	0 Hours	1 Hours
UV-8	179 Hours	8 Hours	N/A	135 Hours	0 Hours	3 Hours	31 Hours	0 Hours	2 Hours
UV-9	0 Hours	0 Hours	N/A	0 Hours	0 Hours	0 Hours	0 Hours	0 Hours	0 Hours
UV-10	280 Hours	70 Hours	N/A	139 Hours	0 Hours	68 Hours	2 Hours	0 Hours	1 Hours
UV-11	280 Hours	31 Hours	N/A	128 Hours	0 Hours	71 Hours	49 Hours	0 Hours	1 Hours
UV-12	282 Hours	70 Hours	N/A	150 Hours	0 Hours	33 Hours	71 Hours	0 Hours	0 Hours
UV-13	383 Hours	54 Hours	N/A	158 Hours	0 Hours	47 Hours	123 Hours	0 Hours	1 Hours
UV-14	286 Hours	22 Hours	N/A	179 Hours	0 Hours	15 Hours	69 Hours	0 Hours	1 Hours
UV-15	282 Hours	27 Hours	N/A	151 Hours	1 Hours	39 Hours	64 Hours	0 Hours	1 Hours
UV-16	17 Hours	17 Hours	N/A	163 Hours	1 Hours	26 Hours	35 Hours	0 Hours	1 Hours
UV-17	270 Hours	18 Hours	N/A	148 Hours	1 Hours	28 Hours	73 Hours	0 Hours	1 Hours
UV-18	86 Hours	16 Hours	N/A	0 Hours	0 Hours	66 Hours	4 Hours	0 Hours	0 Hours
UV-19	230 Hours	28 Hours	N/A	145 Hours	2 Hours	41 Hours	15 Hours	0 Hours	1 Hours
UV-20	182 Hours	22 Hours	N/A	0 Hours	1 Hours	148 Hours	10 Hours	0 Hours	0 Hours
UV-21	213 Hours	20 Hours	N/A	151 Hours	1 Hours	15 Hours	26 Hours	0 Hours	1 Hours
UV-22	243 Hours	27 Hours	N/A	142 Hours	1 Hours	36 Hours	36 Hours	0 Hours	1 Hours
UV-23	231 Hours	20 Hours	N/A	161 Hours	1 Hours	29 Hours	20 Hours	0 Hours	0 Hours
UV-24	211 Hours	21 Hours	N/A	138 Hours	0 Hours	37 Hours	15 Hours	0 Hours	0 Hours
UV-25	215 Hours	17 Hours	N/A	147 Hours	2 Hours	33 Hours	16 Hours	0 Hours	1 Hours

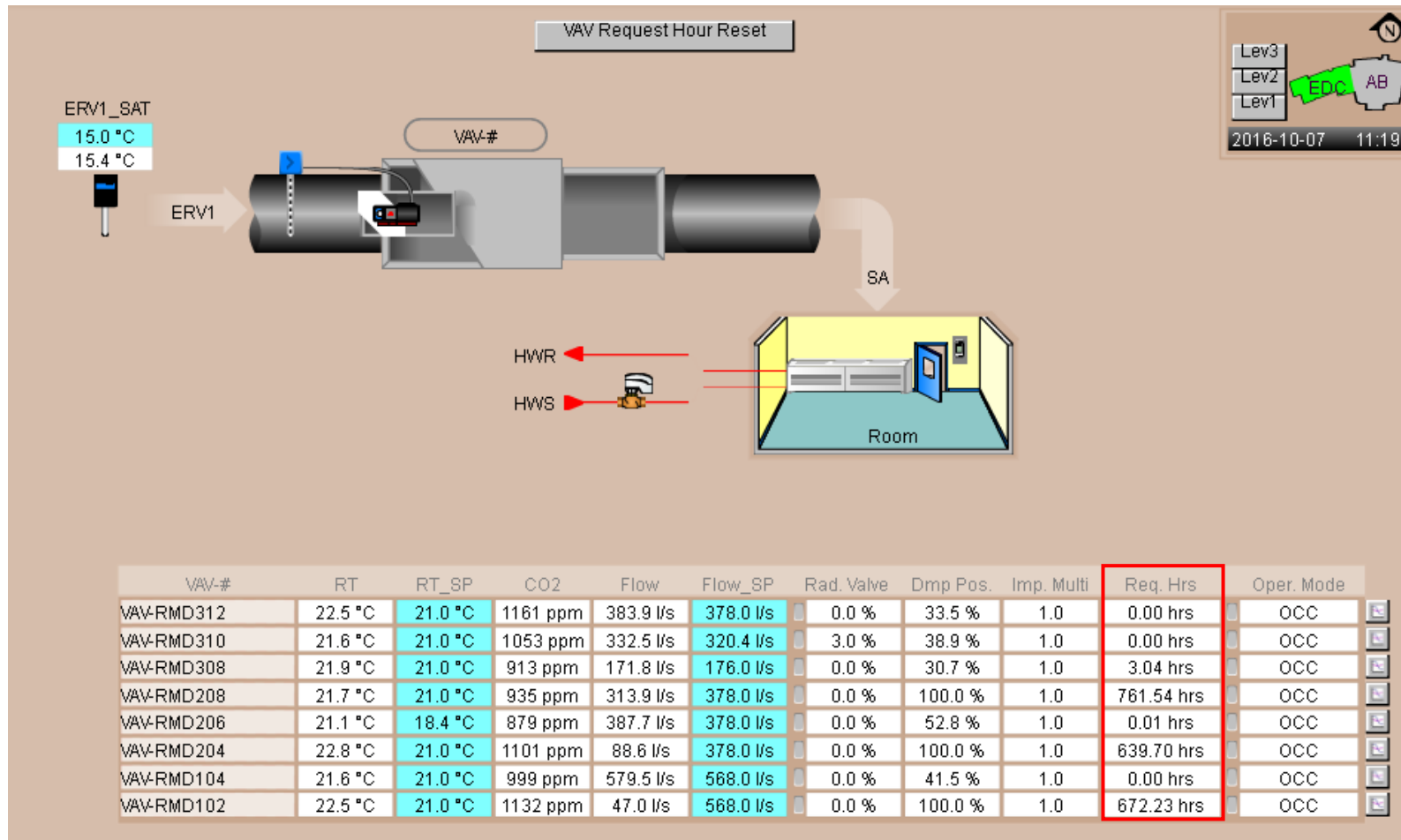
Maintenance Manager: “The most important screen we have” (May 2016)

Another Site...Where is the Problem?

System(s)	Equipment Runtime Hours (Sept 1st to Date)								
	Total	OS Heating	OS Cooling	Occupied	Standby	Day Setback	Night Setback	Purge	Unoccupied
AHU1EX - Gym	1196	88	N/A	794	40	32	65	0	177
AHU2EX - Gym	1658	104	N/A	1308	2	136	108	0	
AHU3EX - A Block	1754	24	N/A	1729	2	N/A	N/A	0	
AHU4EX - Drama	2533	135	N/A	2397	N/A	N/A	1	0	
AHU5EX - Music	2059	138	N/A	1908	N/A	N/A	12	0	
AHU6EX - Block E	2262	97	N/A	1957	N/A	N/A	207	0	
AHU9EX - Block H	2058	132	N/A	1887	N/A	N/A	39	0	0
AHU10EX - Block H	1918	130	N/A	1788	N/A	N/A	0	0	0
AHU101 - ArtLib	2068	78	N/A	1977	N/A	N/A	11	0	2
AHU102 - Multi	2079	104	N/A	1966	N/A	N/A	8	0	0
AHU103 - Small Gym	1489	140	N/A	1066	0	0	153	0	1
FTU101 - Rm A320	3418	0	N/A	2198	N/A	N/A	0	N/A	1220
FTU102	2045	66	N/A	1979	N/A	N/A	0	N/A	
FTU103 - Rm 314	2304	57	N/A	2198	N/A	N/A	49	N/A	
FTU104 - Rm 316	2811	38	N/A	2710	N/A	N/A	63	N/A	
FTU105 - Rm 317	2717	3	N/A	2710	N/A	N/A	4	N/A	
UV101 - D418	2905	277	N/A	1228	0	626	775	0	0
UV102 - D418	1937	240	N/A	1312	0	384	0	0	0
UV103 - D410/411	6885	134	N/A	1979	N/A	N/A	0	0	4773
UV104 - E206	3128	23	N/A	2824	0	281	0	0	
UV105 - E208	1366	32	N/A	1141	0	188	5	0	
UV106 - E209	0	0	N/A	0	0	0	0	0	
UV107 - E210	1033	50	N/A	982	1	0	0	0	
UV108 - B42	3217	68	N/A	3149	N/A	N/A	1	0	
DHW	554	N/A	N/A	553	N/A	N/A	N/A	N/A	0
EXFAN124	1375	N/A	N/A	1375	N/A	N/A	N/A	N/A	0



All Zones Showing Summary of VAV and Reheat



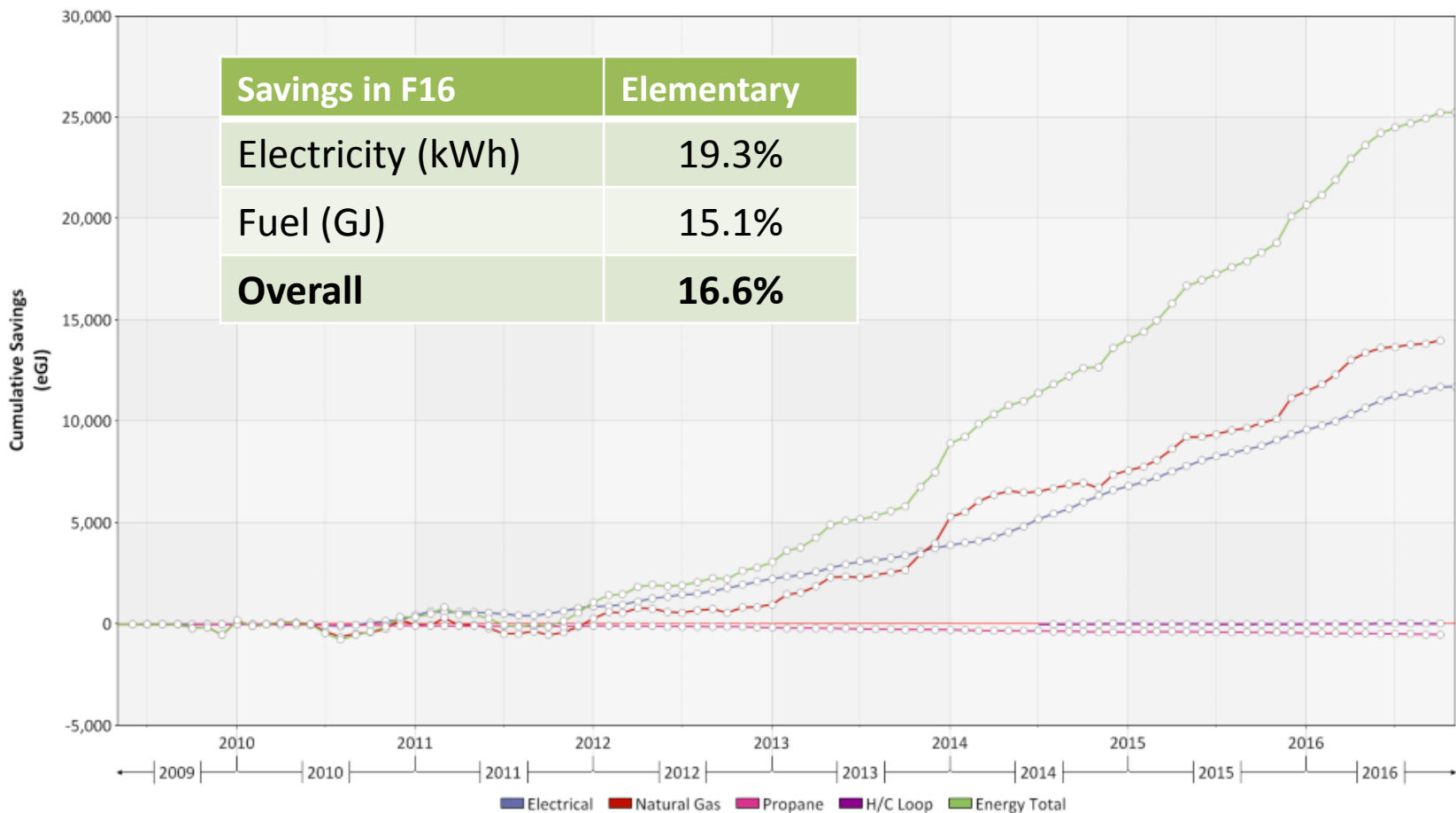
Tabulation of request hrs for each VAV box served by a variable volume system

What this means

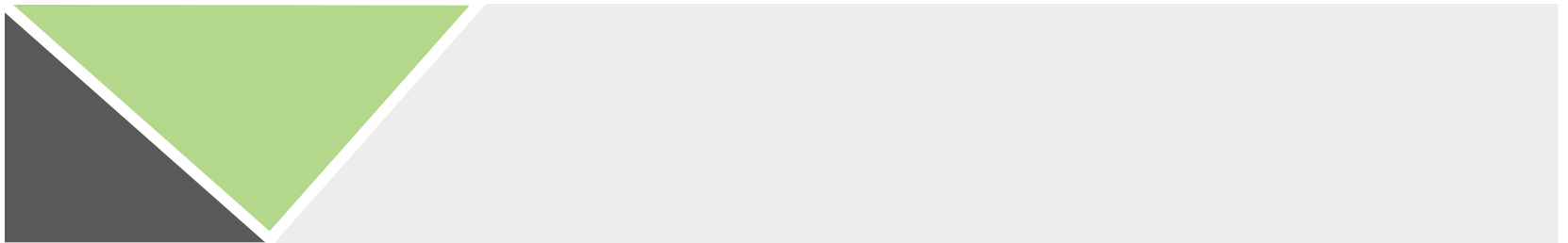
- **Data:** the number of hours that VAV box has been issuing a request for an increase in supply fan static pressure.
- **Analysis:** Allows for determination of which VAV zones are necessitating an increase in supply fan speed and energy use.
- **Action:** Rebalance, review room sensor locations, identify defective boxes and controls etc.

Results – Elementary Schools Only

- Primarily controls

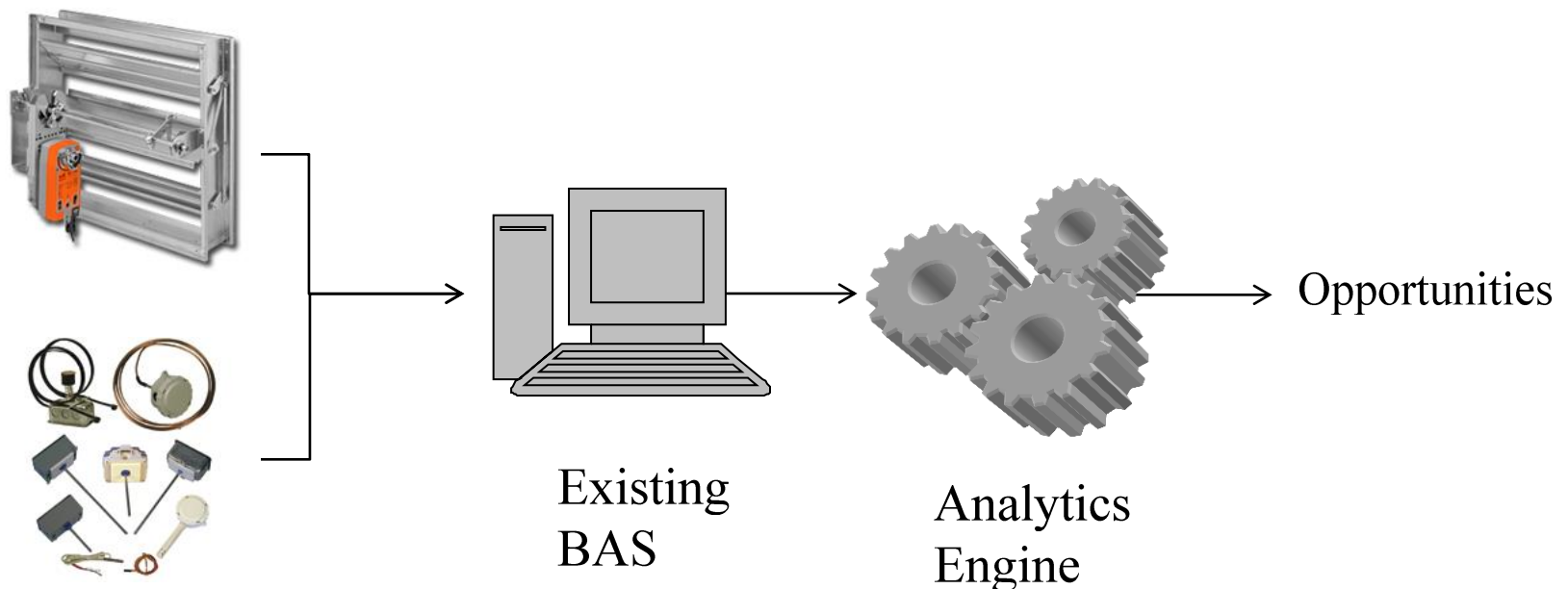


FAULT DETECTION & DIAGNOSTICS (FDD)

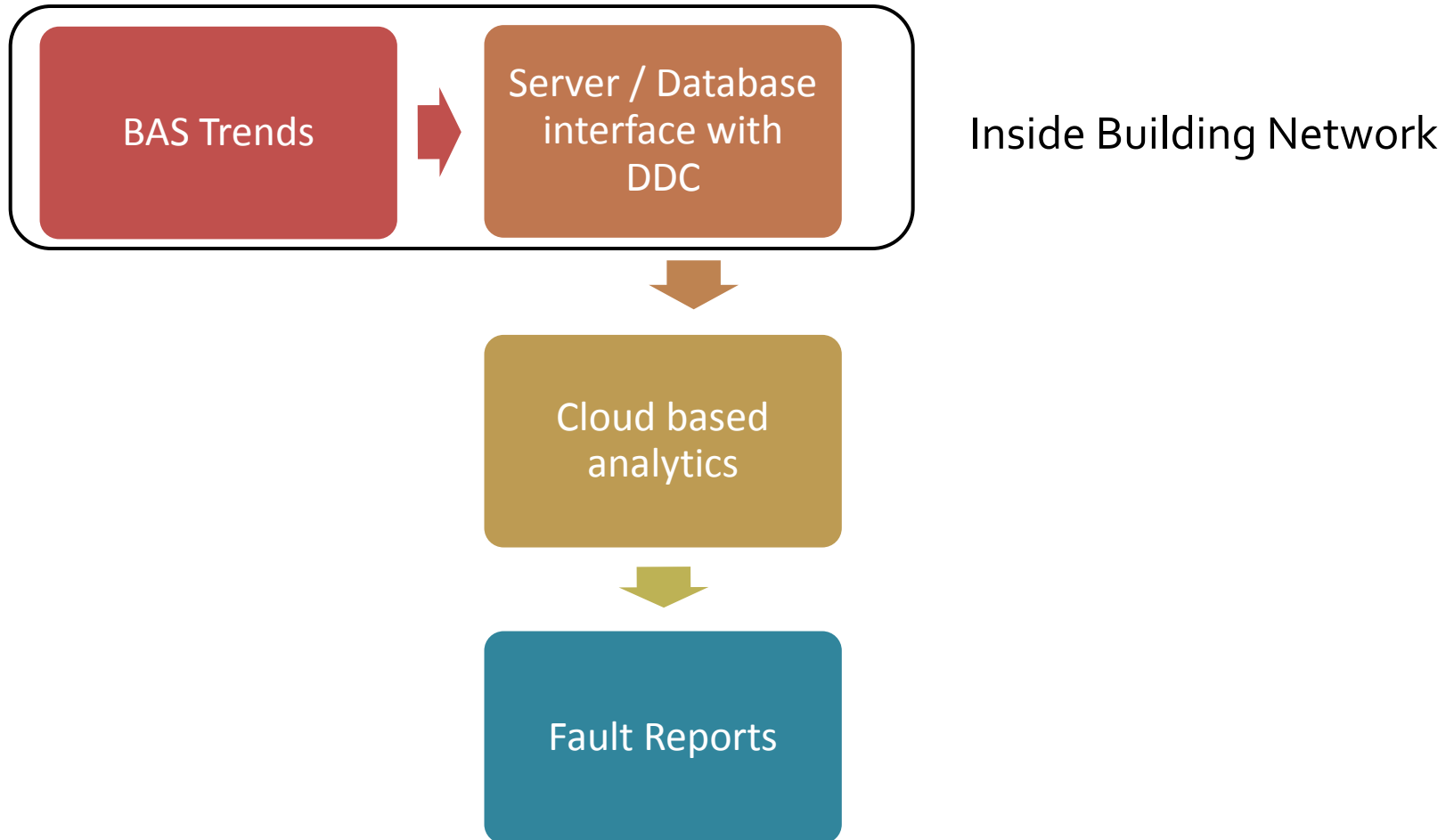


FDD Systems Overview

- Use information from the existing building automation system to identify faults / suboptimal operation of equipment
- Trend data from the DDC system is run through an analytics engine



Typical FDD System Architecture



FDD System Goals

- Increase energy efficiency
- Improve occupant comfort
- Reduce maintenance costs
- All the FDD systems in the marketplace have the same goals however systems vary in their approach and sophistication
 - objective is to generate and prioritize *actionable* tasks that can be addressed by the facilities team

Rules based approach

One of the main approaches used to identify faults is applying “If/Then” logic to appropriately mapped points

- **Simple economizer rule example:**
 - If a system is operating in 100% outside air and MAT is greater than OAT by 2°C then trigger a fault recommending sensor calibration and verification of proper damper actuation.
- **Equipment maintenance example:**
 - If a heat pump cycles more than a maximum number of times per hour, trigger a fault recommending deadband revision.

Example Faults

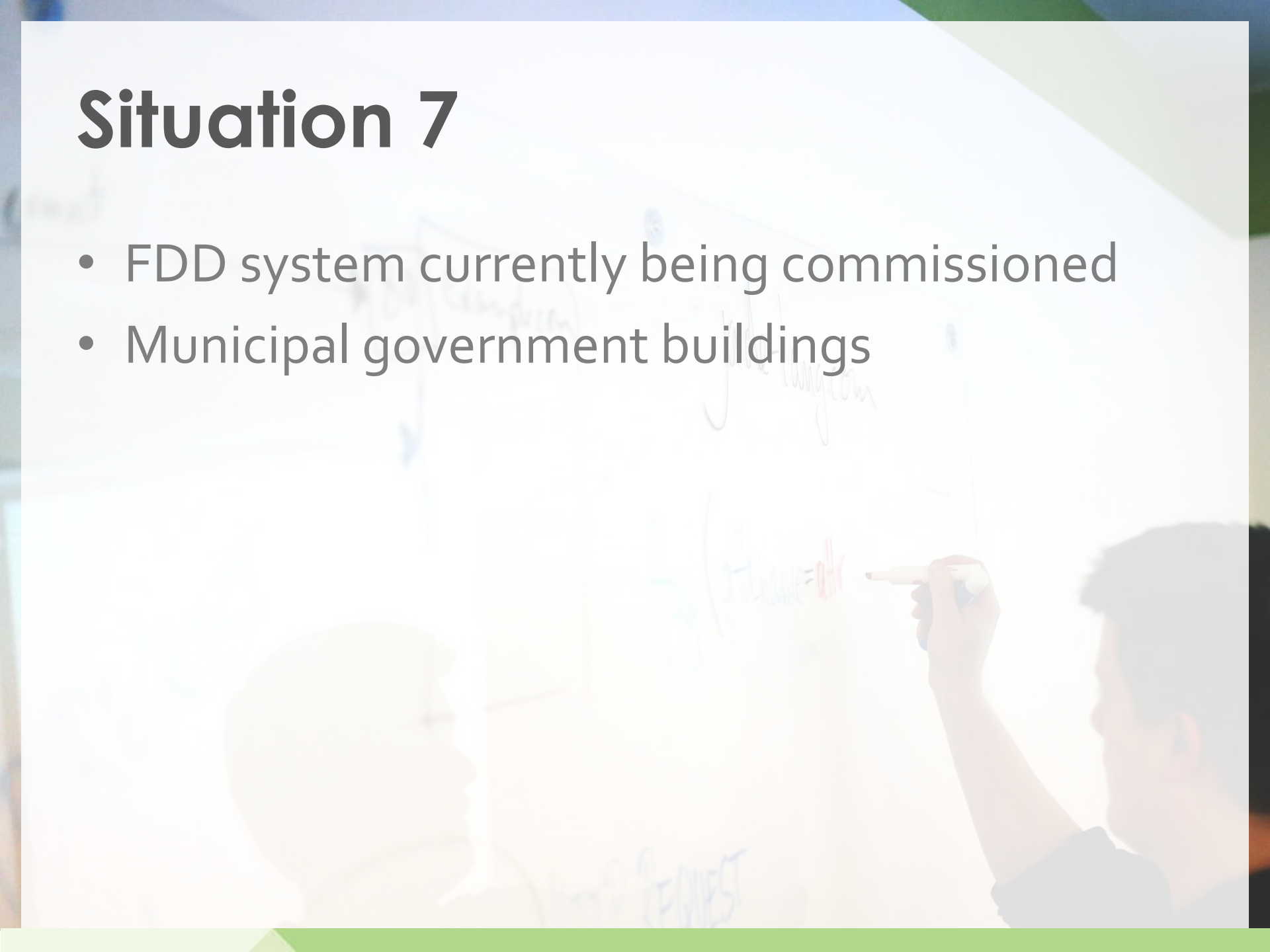
- AHU with simultaneous heating and cooling
- Excessive ventilation air supply
- System not using free cooling
- System operating outside of schedules hours
- Manual overrides
- Excessive equipment cycling
- Equipment hunting due to inappropriate control loop tuning

How will FDD be used?

- **Challenge:** how to turn a rule into a fix?
- Eventually FDD will be part of the DDC systems but the challenge remains:
 - how do you get it used?
 - Will it become like a list of "alarms" that go unchecked?
 - Or will operators adopt this?

Situation 7

- FDD system currently being commissioned
- Municipal government buildings



Example

The screenshot displays a multi-layered dashboard for Johnson Controls. The top layer shows a 'Scorecard' with navigation tabs: Overview, Details, Analytics, Direct Discovery, and Cost Analysis. The date is 10/30/2016 23:18:24. Below this, a second layer shows the same dashboard for a specific event on 09/05/2016 07:56:51. The third layer shows the 'Details' view for the event on 10/30/2016 23:18:24. On the left, a sidebar shows '# EVENTS 128', 'DAILY EVENTS' for the week of 10/03/2016, and a list of 'TOP SYSTEMS' including DF1 CHW_HW System, DF1 RTU 4-2, PB CHW_HW System, PB AHU-1, PB AHU-2, DF1 VAV3-30, DF1 VAV2-0, DF1 VAV3-16, DF1 VAV3-3, and DF1 VAV2-14. The main content area features a 'FUEL CONSUMPTION' gauge showing 726,389 e. Below this is an 'ENERGY IMPACT' chart for 'Ad Valorem Place'. The chart is a 'Timing Diagram' showing 'Escalated' (green) and 'Open' (blue) events. A specific event is highlighted: 'Fault Index 3 - RTU Control Loop unstable'. The x-axis shows dates from 10/07/2016 to 10/27/2016. Below the chart are buttons for 'CHANGE OF VALUES' and '15 min TREND'. A text prompt says 'Select a single Event to show trend data'.

Event Information								
Event ID	Facility Name	System Name	Event Calculation	Event Created Date	Duration (Mins)	Event End Date	Event Sever... Failure Code	Problem Code
37414736	Ad Valorem Place	DF1 RTU 4-2	DischargeAir Temperature:22.641>DischargeAir TemperatureSetpoint:33.709+10 DischargeAir Temperature:22.641<DischargeAir TemperatureSetpoint:33.709-10&&RTUOccupancy:1==1	10/27/2016 10:11:59	57	10/27/2016 11:08:48	Escalated -	-
37407572	Ad Valorem Place	DF1 RTU 4-2	DischargeAir Temperature:48.559>DischargeAir TemperatureSetpoint:37.988+10 DischargeAir Temperature:48.559<DischargeAir TemperatureSetpoint:37.988-10&&RTUOccupancy:1==1	10/27/2016 02:38:10	135	10/27/2016 04:52:45	Escalated -	-
37406619	Ad Valorem Place	DF1 RTU 4-2	DischargeAir Temperature:33.197>DischargeAir TemperatureSetpoint:44.777+10 DischargeAir Temperature:33.197<DischargeAir TemperatureSetpoint:44.777-10&&RTUOccupancy:1==1	10/27/2016 01:41:42	13	10/27/2016 02:00:41	Escalated -	-
37402045	Ad Valorem Place	DF1 RTU 4-2	DischargeAir Temperature:47.254>DischargeAir TemperatureSetpoint:36.987+10 DischargeAir Temperature:47.254<DischargeAir TemperatureSetpoint:36.987-10&&RTUOccupancy:1==1	10/26/2016 22:32:12	28	10/26/2016 23:00:41	Escalated -	-

How Faults are Defined

The screenshot displays the Johnson Controls software interface. At the top, there is a navigation bar with icons for Dashboard, Meter Analysis, Fault Analytics, Reporting, and Settings. Below this is a secondary navigation bar with tabs for Users, Buildings, Divisions, App Settings (selected), Site Tree, Event Rules, and Metasys Devices. The main content area on the left shows a list of settings with a search key and several links. A modal dialog box titled 'Edit Event Rule' is open, showing the configuration for a fault rule named 'Fault Index 10 - AHU OA Damper above Min Position Htg Mode'. The dialog includes fields for Name, System Type (Air Handling Unit), Event rule type (Standard / Nesper), Cost dollars per hour, Work Order Description, and Event_ Rule_ Severity_ I D (HIGH). There are buttons for Alerts and Escalation. The Action Info section contains 'Possible Causes: Sensor(s) are defective or needs to be calibrated.' and the Rule section contains the logic: `[gs:OutdoorAirDamperOutput]>[gs:MinOutdoorAirDamperPositionSP]&&[gs:HeatingOutput]>=[c:1]`. At the bottom right of the dialog are buttons for Save, Inactivate, and Close.

Implementing Analytical Platforms and Processes

Do's

1. Expect to invest considerable time setting the system up
2. Ensure the rules implemented are applicable to your systems
3. Engage the DDC contractor in the rule selection & deployment
4. Consider DDC network performance impact
5. Ensure Building Operators are involved throughout implementation
6. Refine fault logic to remove nuisance triggers
7. **Develop a plan for turning faults into remedial actions**

Implementing Analytical Platforms and Processes

Don'ts










- Get sold on the abilities of software without considering how it will fit in to your operating processes
- Rely on “black box” results or treat it as “hands off”: your operators will need to take action based on the opportunities identified

You could benefit from input and advice from your RCx consultant throughout the process.

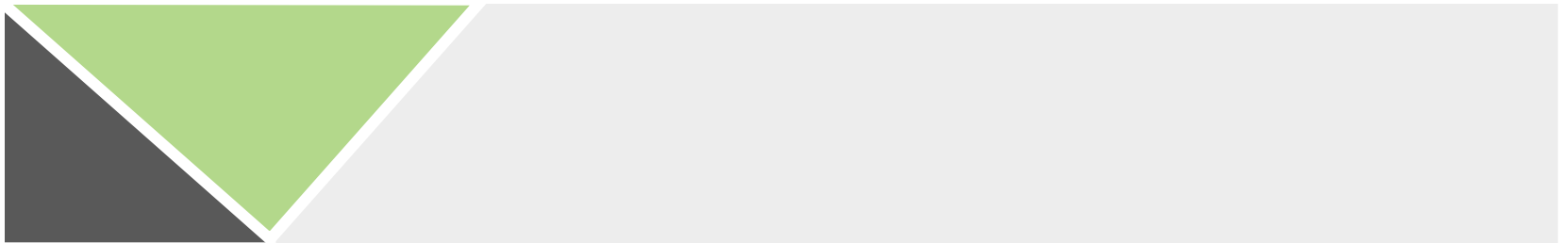
What we miss with FDD

- Opportunity to introduce improved sequence (there is an opportunity to do better)
- the ability to do queries on historical data
- not part of a package -- can not open up the "vault"

CopperTree: Identified Faults and Messages

Priority ↓	System ↕	Message ↕	Type ↕	Weekday ↕	Occurred ↕
● Medium	N/A	SF6 West has taken longer than 2 hours per week to reach its Supply Air Temperature Set Point on initialization.		Wed	Jun 01, 2016 11:59 pm
● Medium	N/A	When the unit is receiving 100% outdoor air, SF1's Mixed Air Temperature has been significantly different that the Outside Air Temperature. This is likely due to a leaking air damper, and should be looked at as a preventative measure.		Sun	Oct 30, 2016 11:59 pm
● Medium	N/A	SF3 South's Supply Air Temperature has been significantly greater than the preceding air temperature over the course of a week. This is likely due to a leaking heating coil valve. Please review the system as a preventative measure.		Sun	Sep 11, 2016 11:59 pm
● Medium	N/A	SF4 East's Supply Air Temperature has been significantly greater than the preceding air temperature over the course of a week. This is likely due to a leaking heating coil valve. Please review the system as a preventative measure.		Sun	Sep 11, 2016 11:59 pm
● Medium	N/A	SF5 North's Supply Air Temperature has been significantly greater than the preceding air temperature over the course of a week. This is likely due to a leaking heating coil valve. Please review the system as a preventative measure.		Sun	Sep 11, 2016 11:59 pm
● Medium	N/A	SF6 West's Supply Air Temperature has been significantly greater than the preceding air temperature over the course of a week. This is likely due to a leaking heating coil valve. Please review the system as a preventative measure.		Sun	Aug 14, 2016 11:59 pm
● Medium	N/A	AHU1 has taken longer than 2 hours per week to reach its Supply Air Temperature Set Point on initialization.		Sat	Oct 29, 2016 11:59 pm
● Medium	N/A	SF5 North has taken longer than 2 hours per week to reach its Supply Air Temperature Set Point on initialization.		Fri	May 13, 2016 11:59 pm
● Medium	N/A	When the unit is receiving 100% outdoor air, SF3's Mixed Air Temperature has been significantly different that the Outside Air Temperature. This is likely due to a leaking air damper, and should be looked at as a preventative measure.		Sun	May 01, 2016 11:59 pm

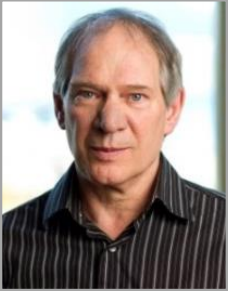
WRAP UP



Five Key Take Aways

1. Although “traditional”, using trend logs effectively can help identify savings opportunities
2. Enhanced analytics using historical data can help us understand HVAC operations and can lead to
 - The identification of energy savings
 - More effective commissioning of new equipment
 - Identifying O&M issues and working with operators
3. Data analytics support the verification of actual equipment operating efficiency
4. Analytics on energy data can flag issues and opportunities
5. Automated Fault Detection (FDD) can be an effective tool when combined with operating processes and adequate support

Credit



Ken Holdren, PEng, Energy Team Lead

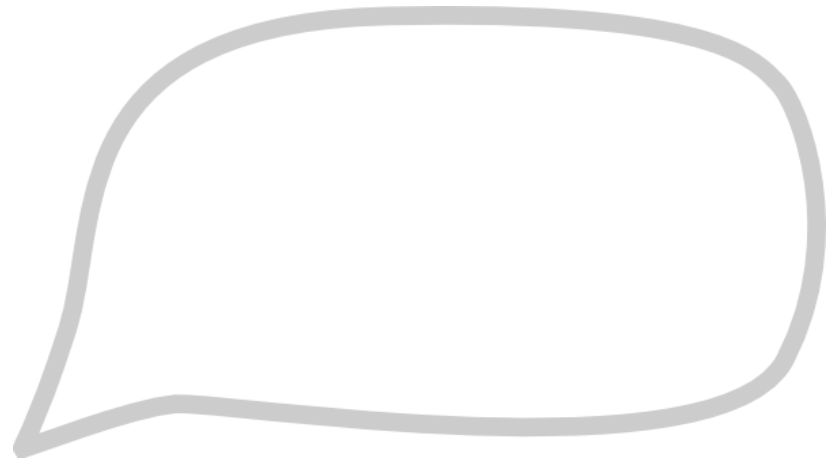
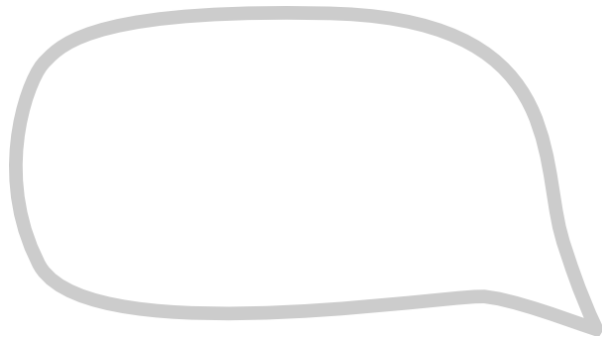


Alvaro Sandrin, PEng, Senior Mechanical Engineer



Iram Green, PEng, Energy Engineer

Q & A



Thank you.

Robert Greenwald, P.Eng., MBA, President

Tel: 604-205-5500

robert@prismengineering.com

www.prismengineering.com

 **@Rob_Prism**



saving you energy